

# **PRODUCT DATA**



Date: 27 May 2010 Information Sheet No.: TDS00380

# BOSTIK STICKI PEN WATER BORNE ADHESIVE

Bostik Sticki Pen is a white, water-borne liquid adhesive, supplied in the form of a glue pen to ensure clean, easy and accurate application. Bostik Sticki Pen carries a CE Mark - it has been designed to meet and exceed the stringent EC child safety legislation. Before using this product refer to the relevant Health & Safety Data Sheet.

#### **Features**

- · Acid and lignin free.
- 2mm glue lines.
- Repositionable bonds.
- Solvent free.

#### Uses

- May be used for bonding paper, card and fabric and has the added convenience of being repositionable, making it ideal for creating sticky notes.
- Ideal for a variety of applications around the home, school and office and is solvent-free.
- Visit <u>www.stickidots.co.uk</u> for many ideas and other uses.

## **Product Characteristics**

**Colour** Milky white.

Physical Form Mobile liquid.

**Specific Gravity** Approximately 1.1.

**Composition** Polyvinyl alcohol solution.

Solids Content 10%.

Product Code 80528 10g blister.

**Shelf life/storage** 12 months, unopened, from date of

manufacture. Store in dry

conditions between 5°C and 25°C.

# **Typical Performance Data (approx.)**

**Application Temps.** 5°C to 30°C.

**Service Temps.** -20°C to 45°C.

**Drying Time** Less than 1 minute.

**Coverage (approx.)** Up to 25 metres of 2mm bond per coat.

#### **Directions for use**

#### **IMPORTANT**

Before using Bostik Sticki Pen refer to the relevant Health & Safety Sheet. Available at <a href="https://www.bostik.co.uk">www.bostik.co.uk</a> named as the code above.

# **Preparation**

- 1. Ensure the surfaces to which the adhesive is to be applied are clean and dry.
- Remove the cap and hold the pen at a right angle to the surface.
- 3. Gently push the nib to activate flow. Once glue begins to flow, the pen is ready for use.

## **Application**

- To apply simply draw the pen across one of the surfaces to be bonded to leave a line of glue, (for heavier or more absorbent surfaces, apply the glue to both surfaces.)
- 2. To make sticky, re-positionable notes, allow the glue surface to become "touch-dry", (surface may be touched without any transfer of glue to the fingers).
- 3. Remove any excess glue from the body of the pen and replace the cap firmly after use.

#### Cleaning

- 1. Remove excess adhesive with a damp cloth.
- Adhesive on clothing may be removed with water before it dries.

Bostik Limited, Common Road, Stafford, England., ST16 3EH. Tel: +44 (0)1785 272625 Fax: +44 (0)1785 272867



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#### **Precautions in Use**

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for Bostik Sticki Pen.

Sales & Technical contacts at Bostik	Telephone	Facsimile	Email addresses
Sales	0844 371 1192	01785 241818	customer.service@bostik.com
Technical advice	0844 371 1197	01785 272867	technical.service@bostik.com
Technical Data & COSHH (MSDS) sheets	01785 272625	01785 212962	stafford.gatehouse@bostik.com

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