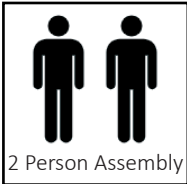# CHATBOX Quattro
Assembly
Manual

Important safety information

Take photographs before and after opening the cardboard packages to document any damage caused during delivery.
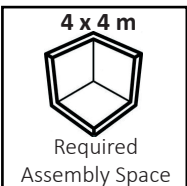
2 Person Assembly

Minimum two persons required for the product assembly.

1h — Approx. Assembly Time

Approximate assembly time is 1 h.
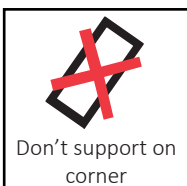
Note! Assembly may take longer.

4 x 4 m — Required Assembly Space

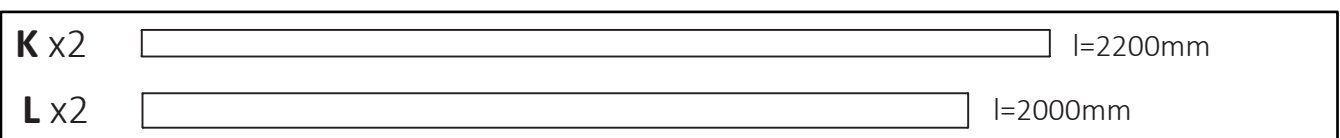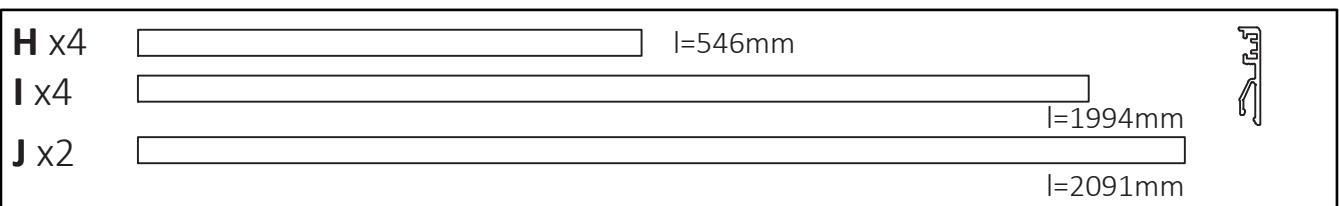Assembly requires approximate 4x4m open floor space for safety.
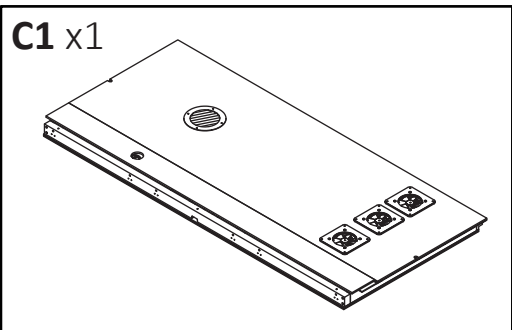
DANGER! — Tip-Over Hazard!

Risk of tip-over during product assembly, additional support required for safety.

Don't support on corner

Risk of damaging the glass panels or other product parts if supported on corners for assembly and transportation.

silen

Product components

A1 x1

A2 x1

F x1

B1 x2

B2 x2

D x3

E x2

G x4

C1 x1

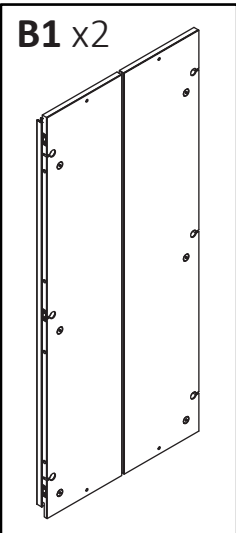**C2** x1

H x4   l=546mm

I x4   l=1994mm

J x2   l=2091mm

K x2   l=2200mm

L x2   l=2000mm

silen

TOOLS:

Rubber Mallet & Plastic Block

Racheting straps 2pcs

Suction cups min. 2x120mm 4pcs

Allen key set

Screwdriver

ATTACHMENTS:

a x9
M8x30

b x16
M4.5x45
TX15

c x6
M10

d x2
4200mm

e x2
2085mm

f x4
M5x30
Allen 5mm

g x1

h x1

i x2

silen

1. Floor Module Leveling

A1

21 in / 533 mm 20 in / 506 mm 20 in / 506 mm 21 in / 533 mm

3 in / 85 mm

19 in / 490 mm

31 in / 795 mm

18 in / 470 mm

3 in / 75 mm

4 in / 93 mm 37 in / 947 mm 37 in / 947 mm 4 in / 93 mm

5mm

A1

A1

Place the Floor module (A1) to desired location of the Chatbox. Remove carpet plugs on marked positions and use a 5mm allen key and a level to adjust all 9 levelling glides.

Note! Glides must be lowered minimally.

4

silen

2. Floor Module Leveling

| 21 in / 533 mm | 20 in / 506 mm | 20 in / 506 mm | 21 in / 533 mm |

3 in / 85 mm

31 in / 795 mm

19 in / 490 mm

18 in / 470 mm

3 in / 75 mm

| 4 in / 93 mm | 37 in / 947 mm | 37 in / 947 mm | 4 in / 93 mm |

5mm

A2

A2

Place the Floor module (A2) to desired location of the Chatbox. Remove carpet plugs on marked positions and use a 5mm allen key and a level to adjust all 9 levelling glides.

Note! Glides must be lowered minimally.

silen

3. Floor module Assembly

2 Person Assembly

A2

A1

a x3

a

A1
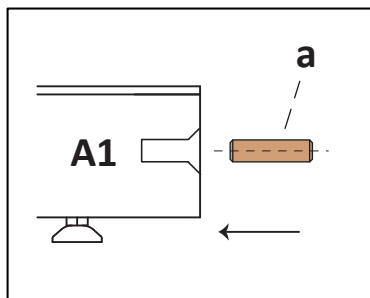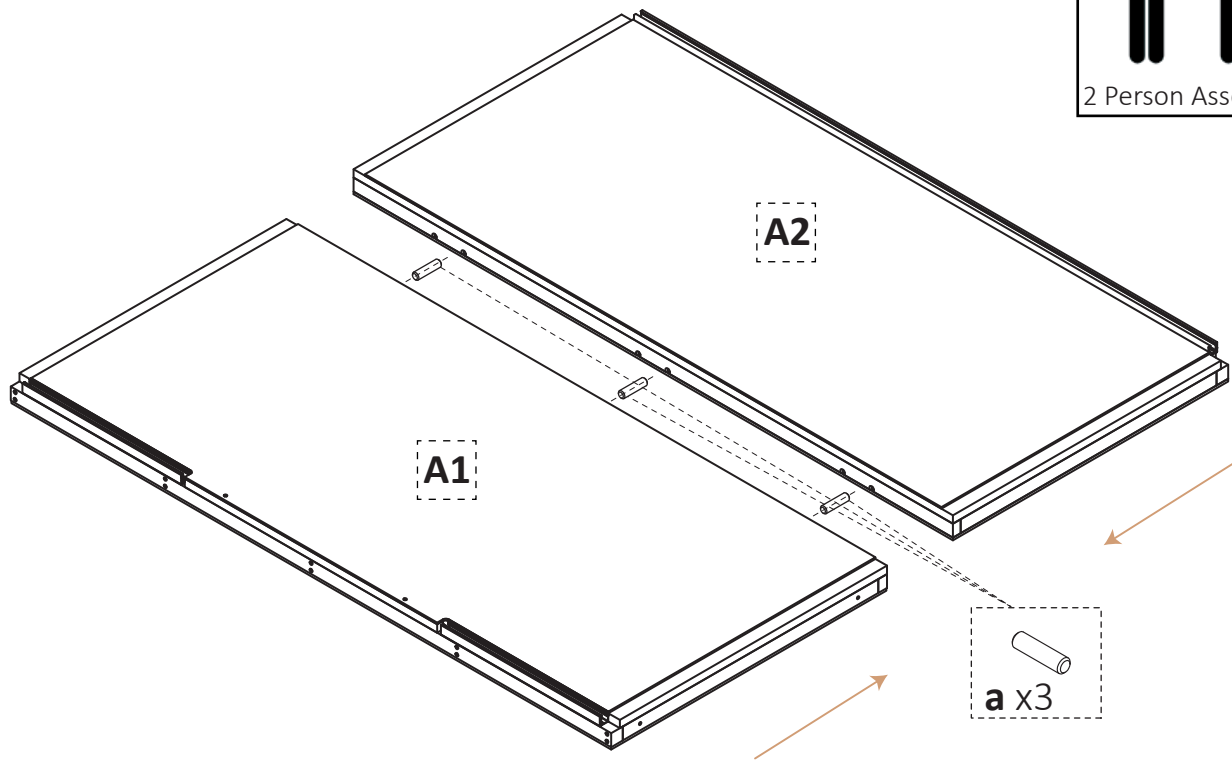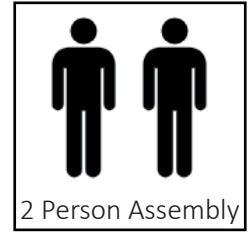
Place pins "a" in the back side of the floormodule (A1) and push both modules (A1 & A2) together.

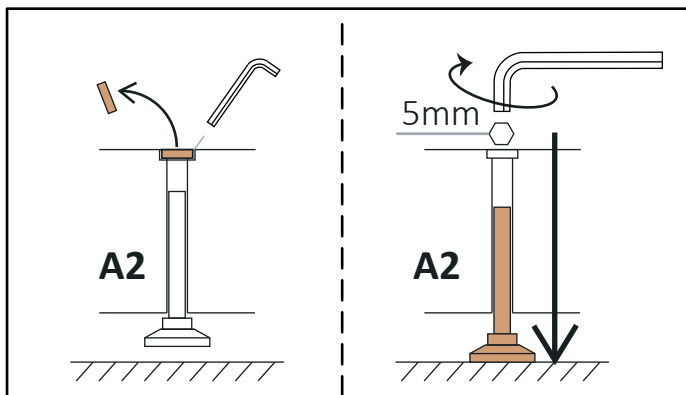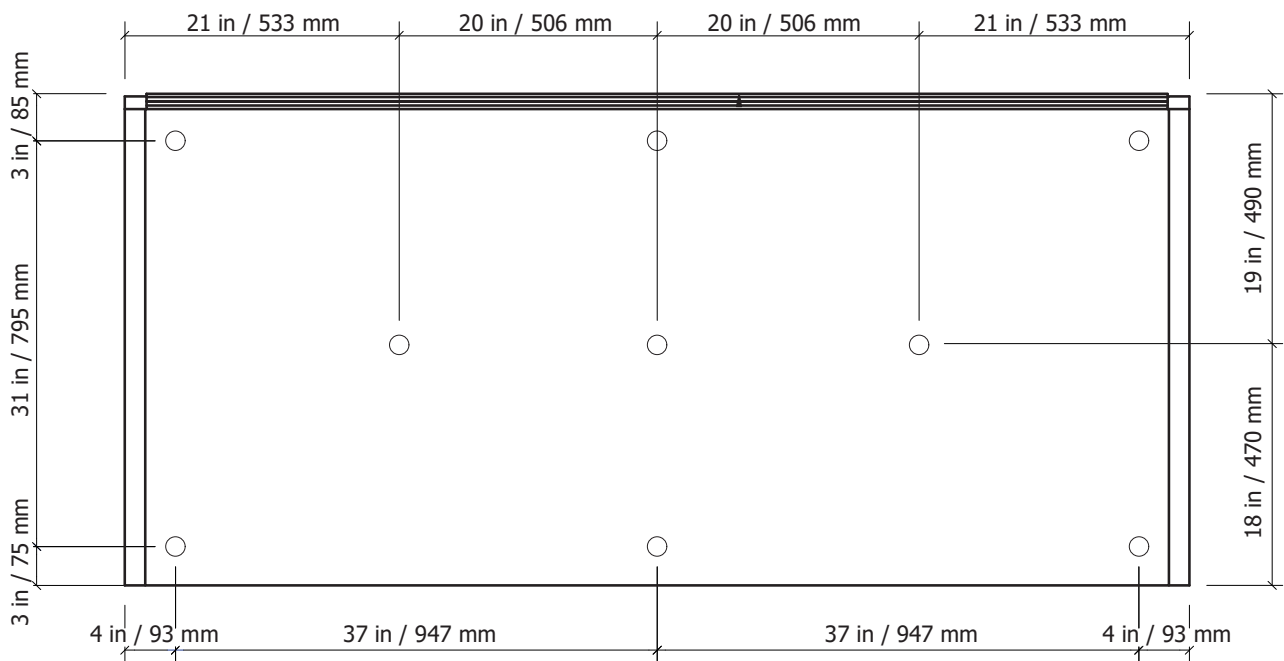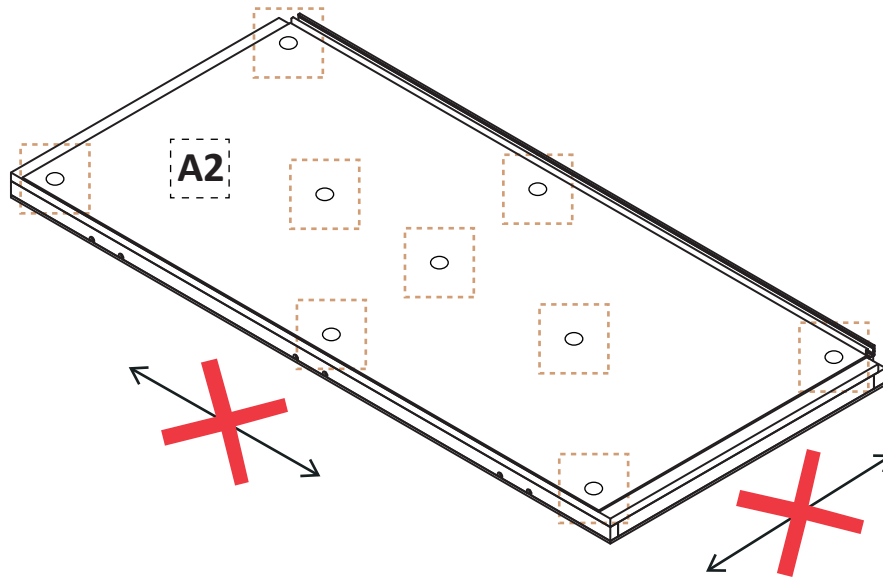*Note! Make sure both modules are leveled to the same height, if not repeat instructions from page 4 & 5 and readjust the modules*
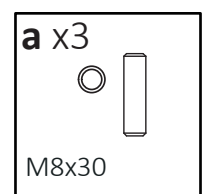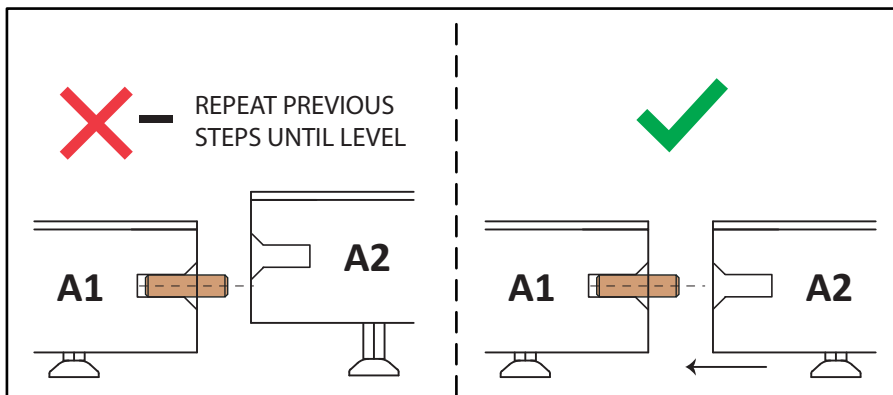
REPEAT PREVIOUS
STEPS UNTIL LEVEL

A2

A1

A1

A2

a x3

M8x30

silen

4. Side Module Assembly

2 Person Assembly

DANGER!

Tip-Over Hazard!

Note! Place highlighted aluminium profiles on front!

❌ FRONT MUST BE LEVEL!

b x2
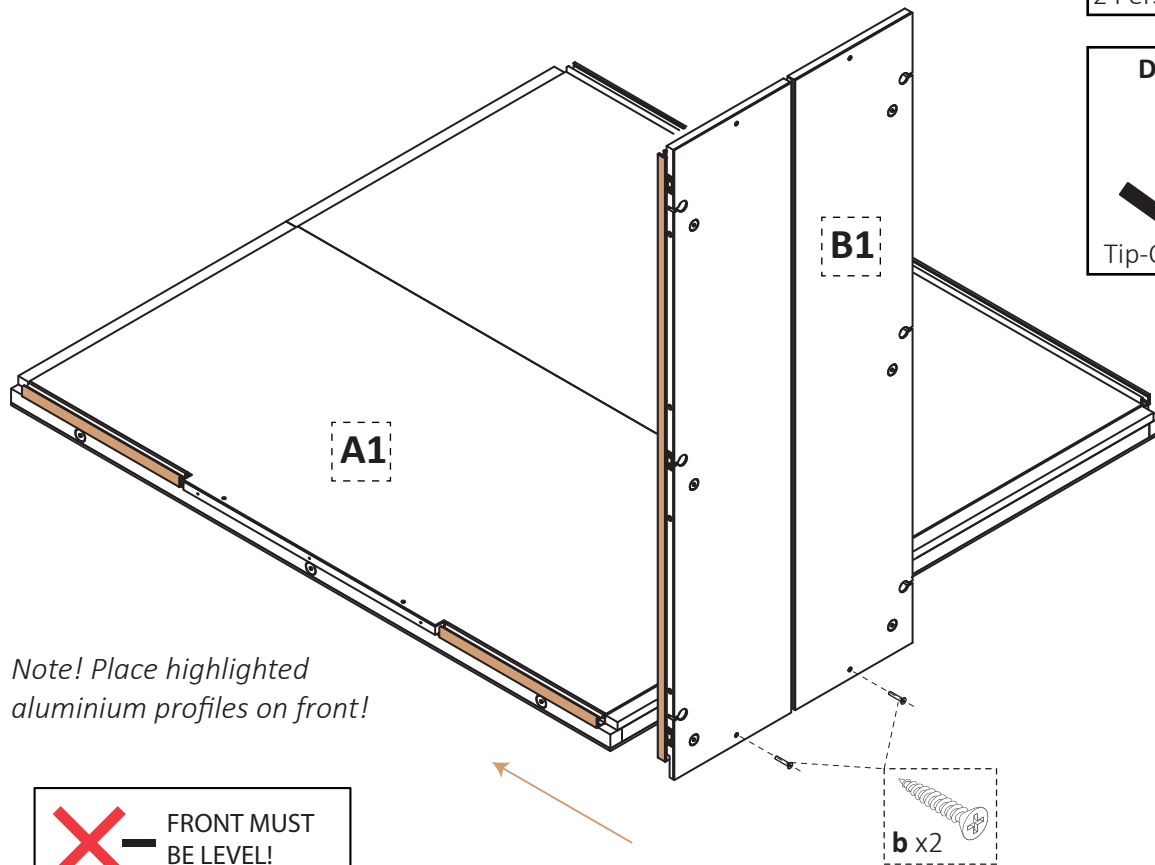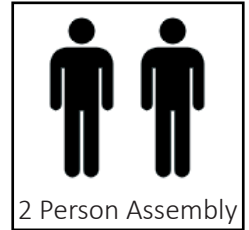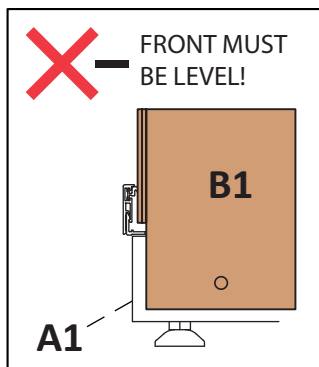
Lift the Side module (B1) on top of the Floor module (A1) and make sure the aluminium profiles highlighted on the scheme above are level with each other. Then drive in screws "b" to secure the Side module.

Note! Assembly must be supported from the side to avoid tipping over until all side modules are attached.

b x2

M5x70
T15

silen

5. Side Module Assembly

DANGER!

Tip-Over Hazard!

B1

B2

A1

A2

c x3
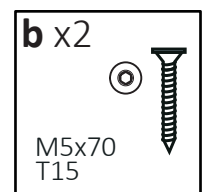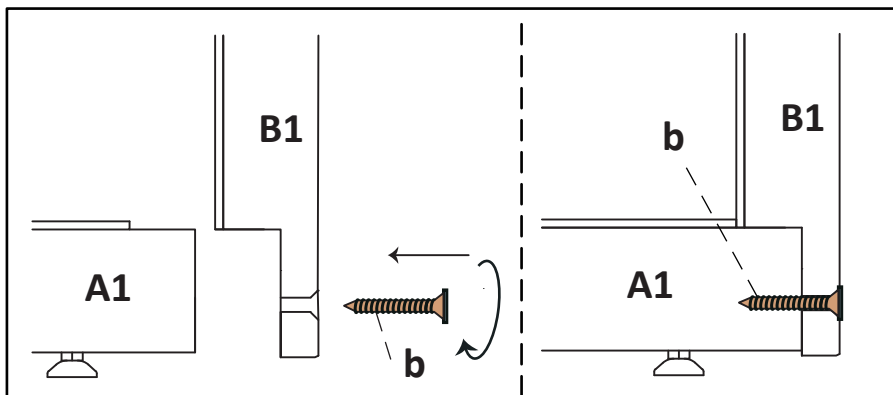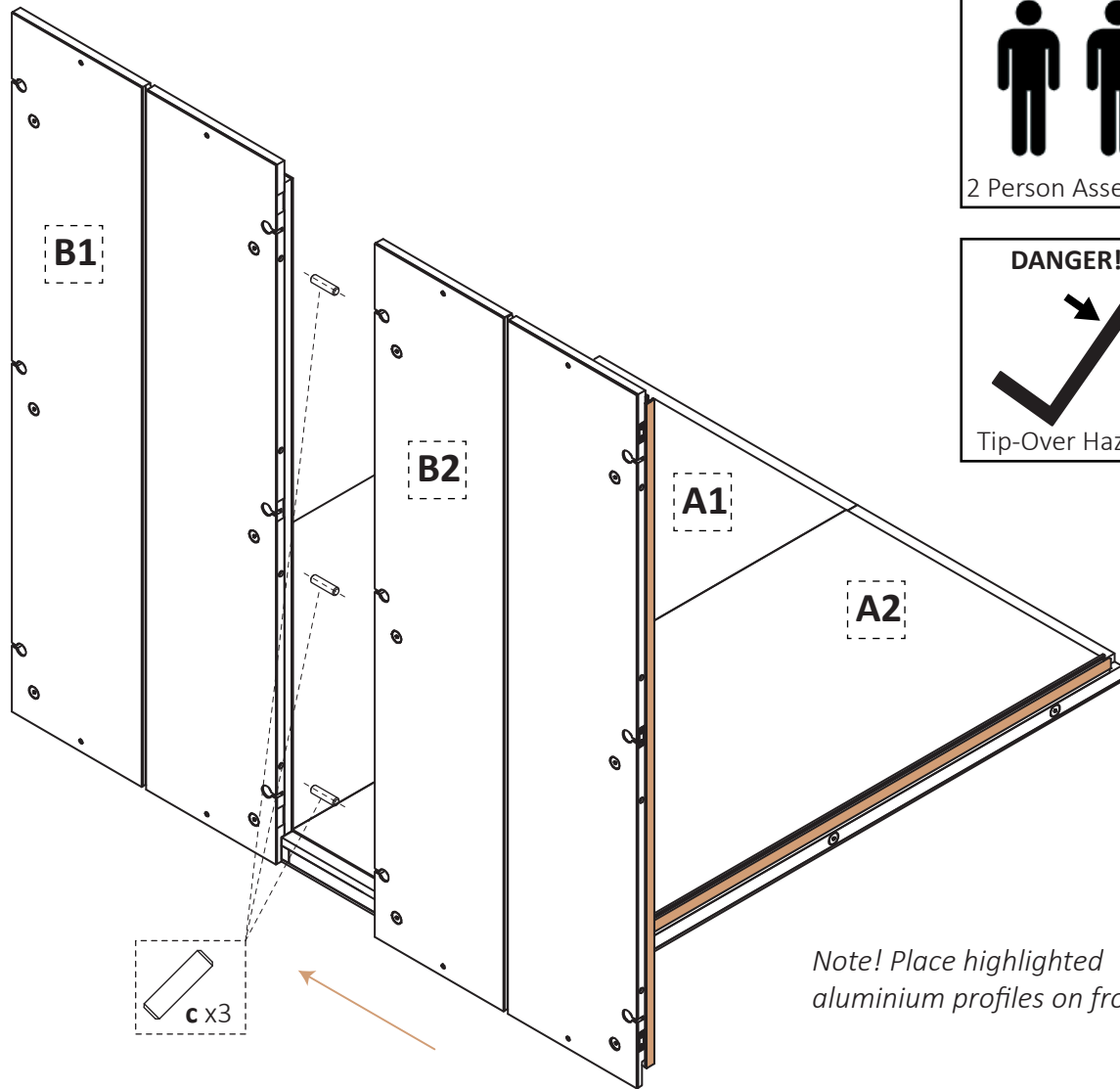
Note! Place highlighted aluminium profiles on front!

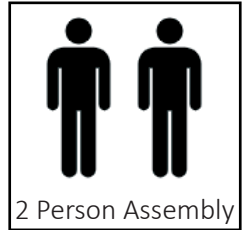Attach the pins "a" to the side module (B) and lift the side module (B2) on top of the Floor module (A2). Then push the side modules (B1 & B2) together until the aluminium profiles highlighted on the scheme above are level with each other.

Note! Assembly must be supported from the side to avoid tipping over until all side modules are attached.

FRONT MUST BE LEVEL!

B2

A2

B1   **a**   **B2**

B1   **a**   **B2**

a x3

M8x30

silen

6. Side Module Assembly

2 Person Assembly

DANGER!

Tip-Over Hazard!
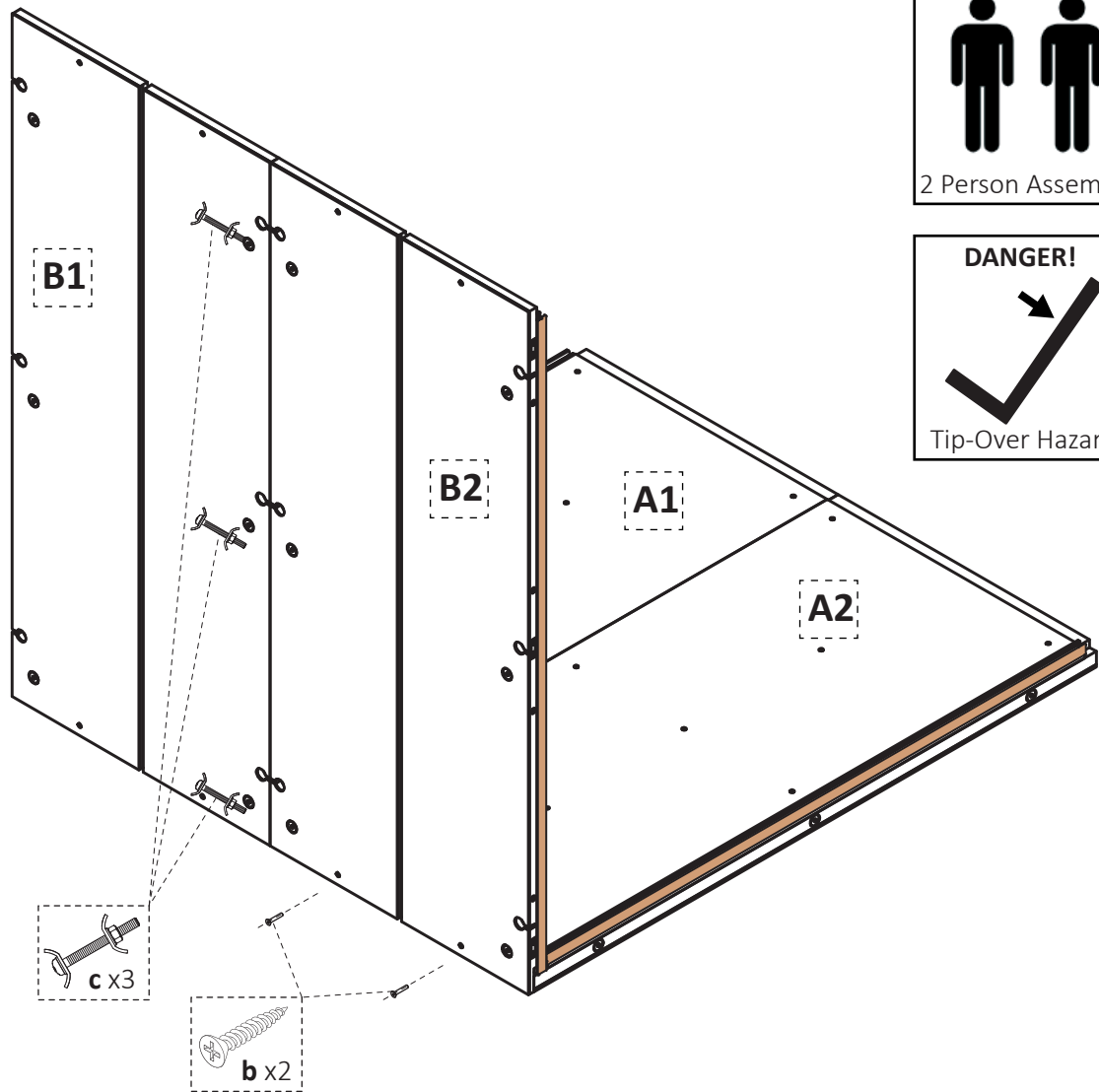
Secure the side modules (B1 & B2) using part "c" and tighten them with 10mm wrench. Then fix the side module (B1) with screws "b" while making sure the aluminium profiles highlighted on the scheme above are level with each other.

Note! Assembly must be supported from the side to avoid tipping over until all side modules are attached.

c x3 M10
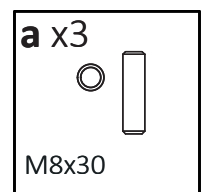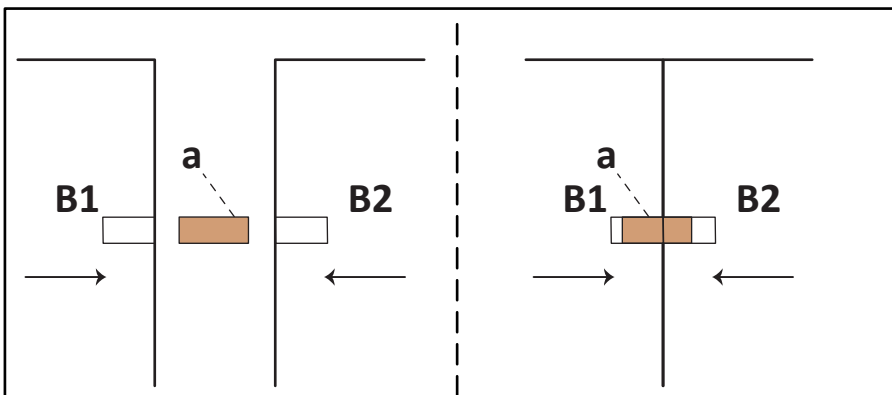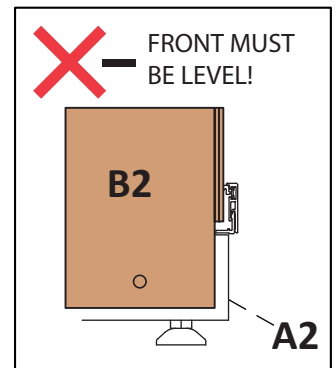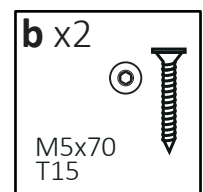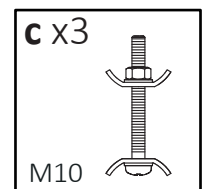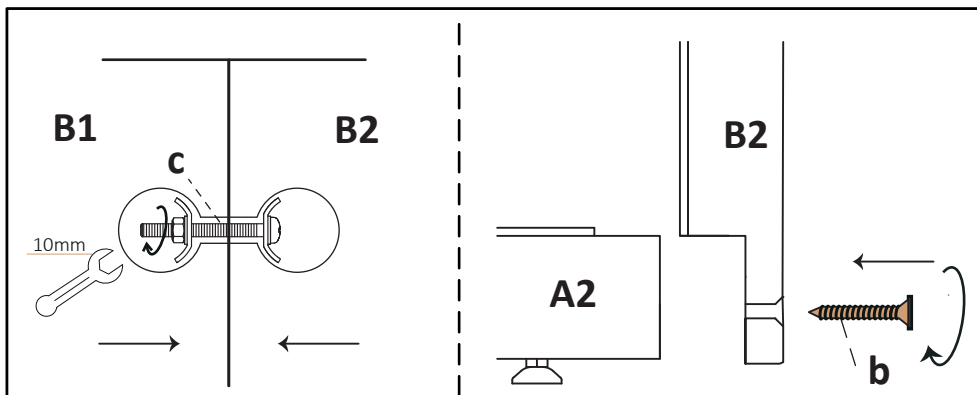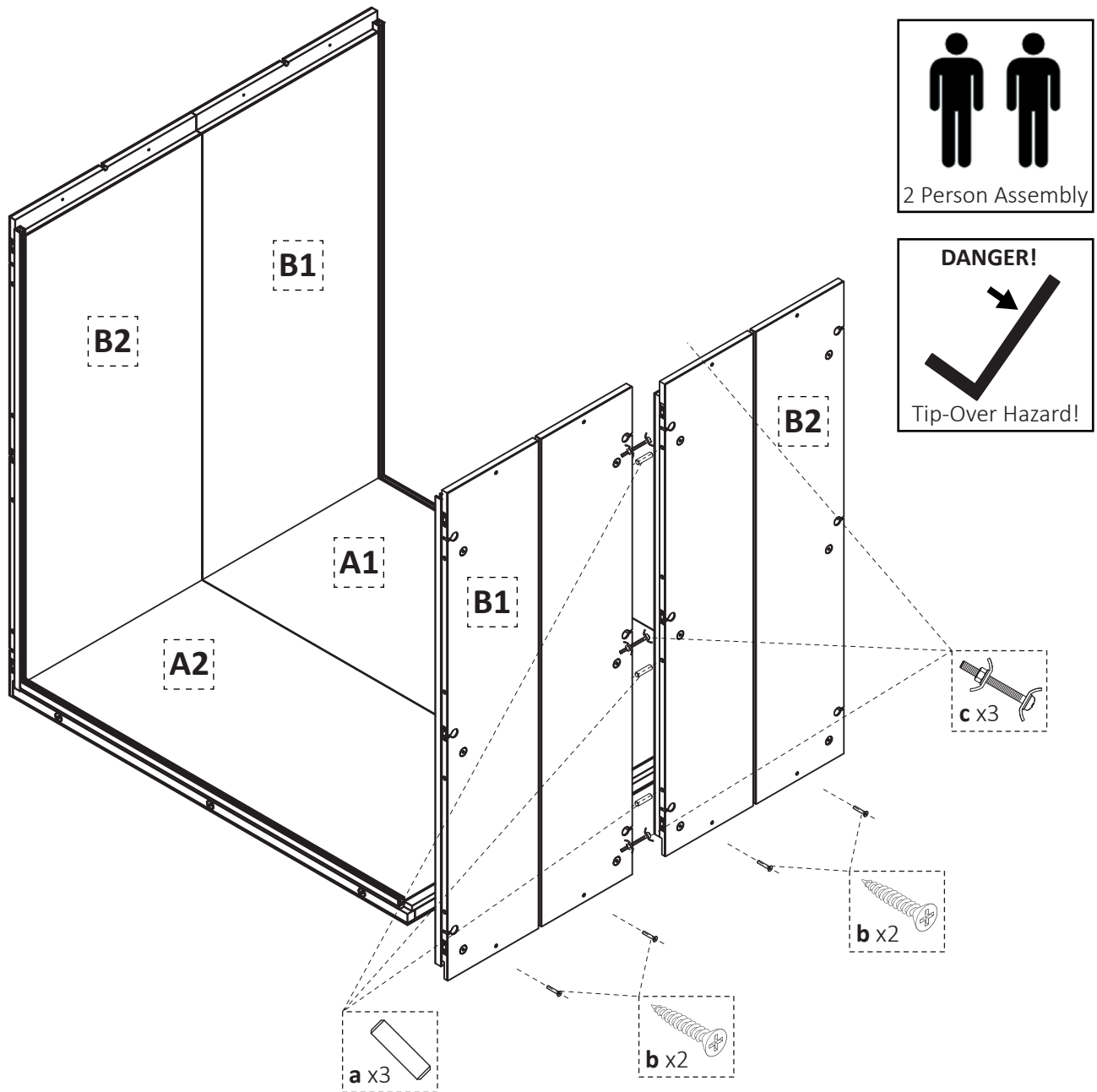
b x2 M5x70 T15

silen

7. Side Module Assembly

B1

B2

B2

B1

A1

A2

2 Person Assembly

DANGER!

Tip-Over Hazard!

c x3

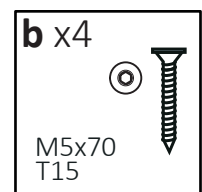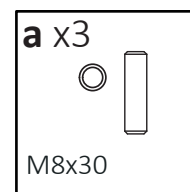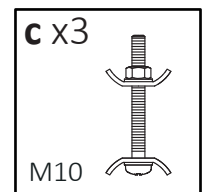**b** x2

b x2

a x3

To finish the side module assembly, repeat steps from page 7 - 9:

Page 7: Lift the Side module (B2) on top of the Floor module (A1) and drive in screws "b" to secure the Side module.

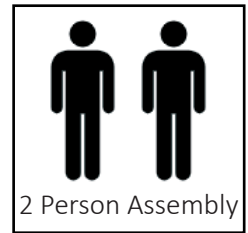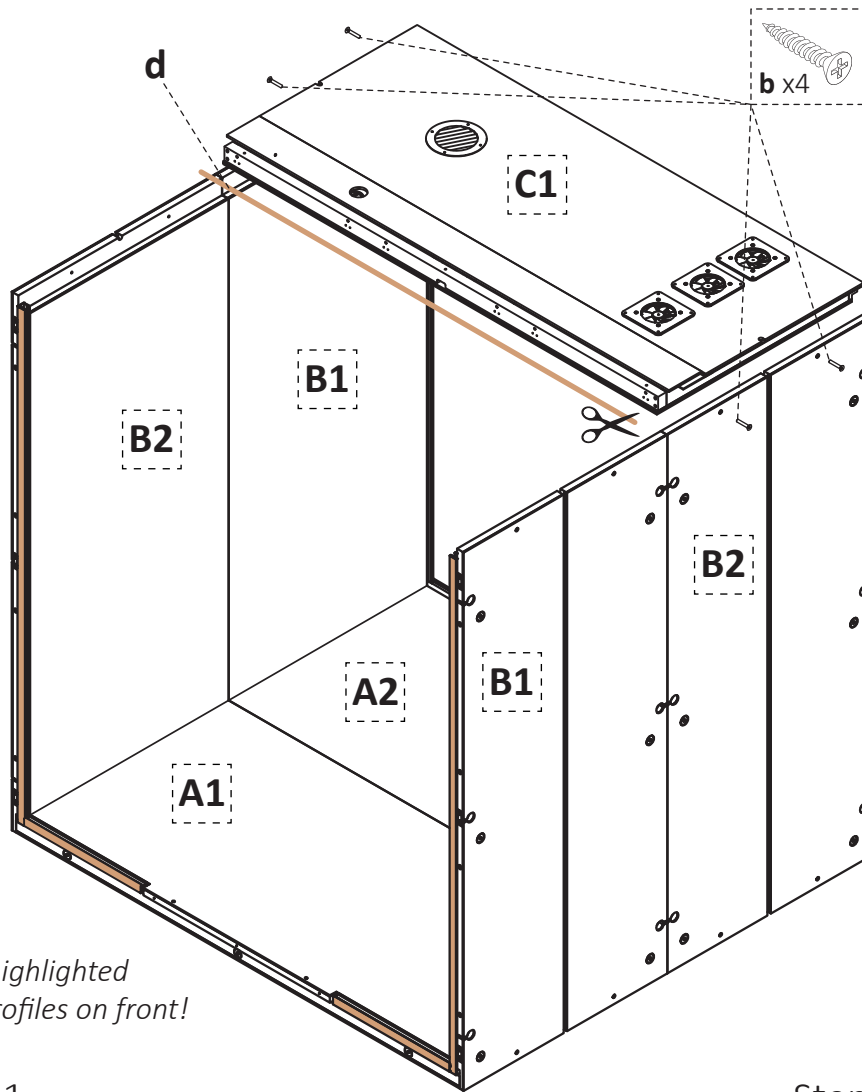**Page 8:** Attach the pins "a" to the side module (B2) and then push the side modules (B1 & B2) together.

Page 9: Secure the side modules (B1 & B2) using part "c" and then fix the side module (B1) with screws "b" to floor module (A2).

Note! Assembly must be supported from the side to avoid tipping over until all side modules are attached.
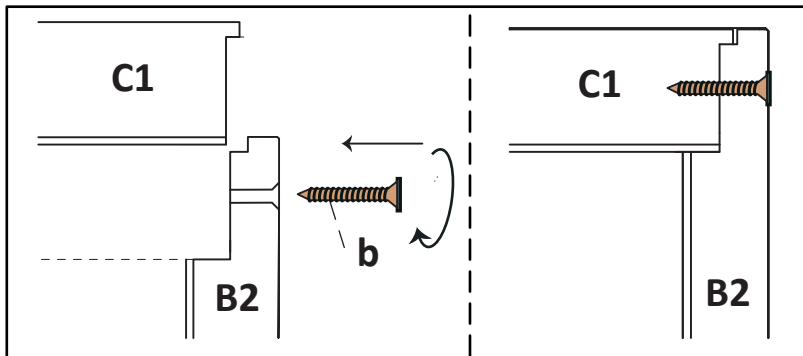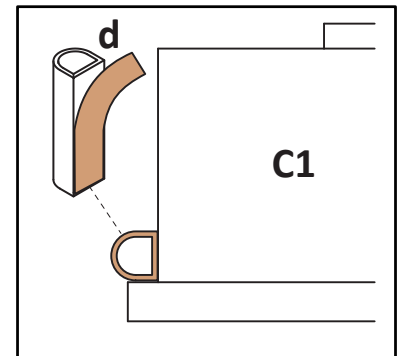
c x3
M10

a x3
M8x30

b x4
M5x70
T15

silen

8. Ceiling Module Assembly

d

C1

b x4

2 Person Assembly

B1

B2

B2

B1

A2

A1

Note! Place highlighted aluminium profiles on front!

Step 1.

C1

C1

b

B2

B2

Step 2.

d

C1

Step 3.

C1

B1

Step 1. Lift the Ceiling module (C1) on top of the Side modules (B1 & B2) and drive in screws "b" to secure the side modules.

Step 1. Attach gasket "d" to the inner edge of the ceiling module (C1). Make sure the gasket is covering the entire lenght of the ceiling module (C1).

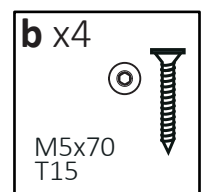**Step 3.** Connect the electrical fittings and place the fittings into the Ceiling module (C1)

d x2

2100mm

b x4

M5x70
T15

silen

9. Ceiling Module Assembly

d

C1

b x4

C2

B1

B2

B2

B1

A2

A1

2 Person Assembly

Note! Place highlighted aluminium profiles on front!

Step 1.

d

C2

d

Step 2.

C2

C2

b

B1

B1

Step 3.

C2

B2
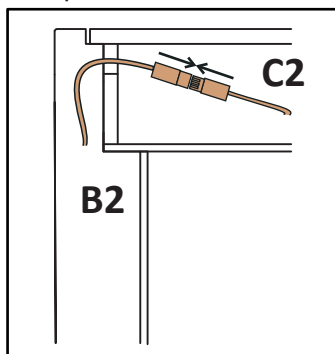
Step 1. Attach gasket "d" to the inner edge of the ceiling module (C2). Make sure the gasket is covering the entire lenght of the ceiling module (C2).
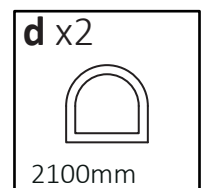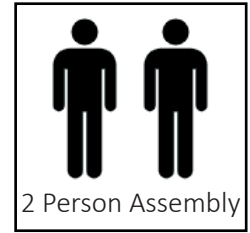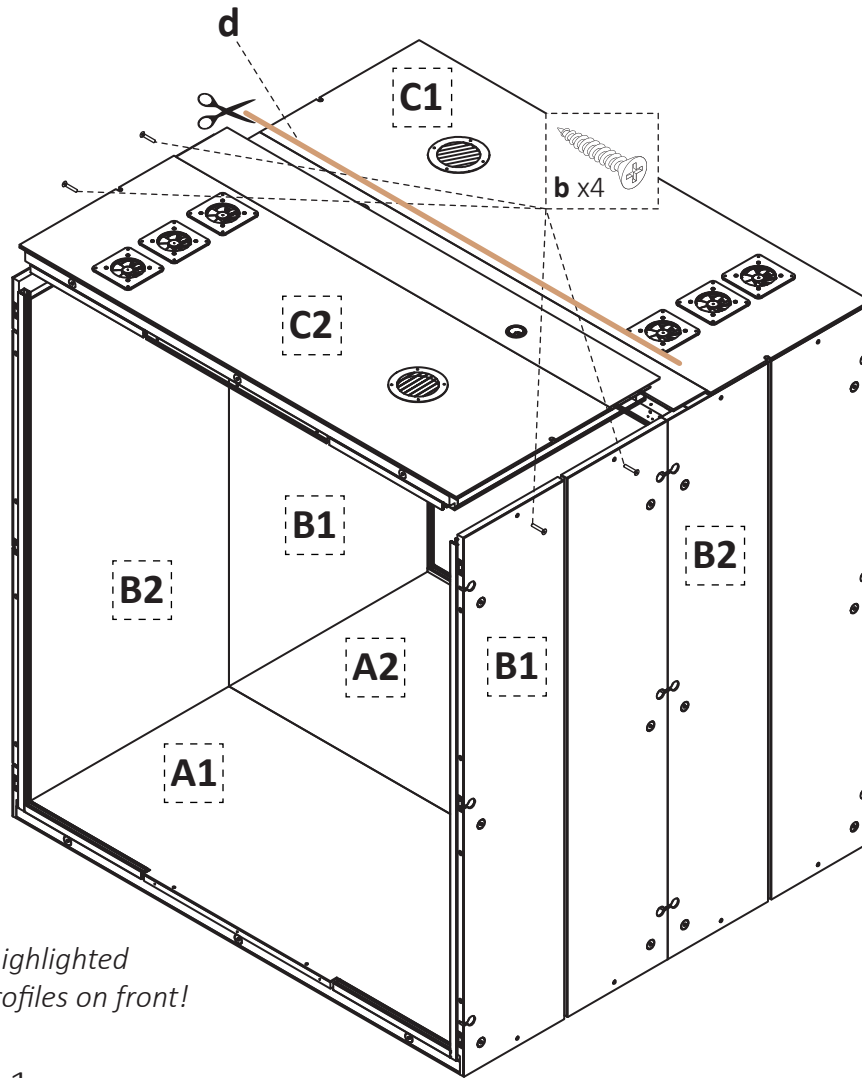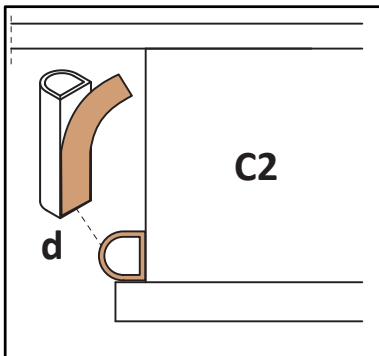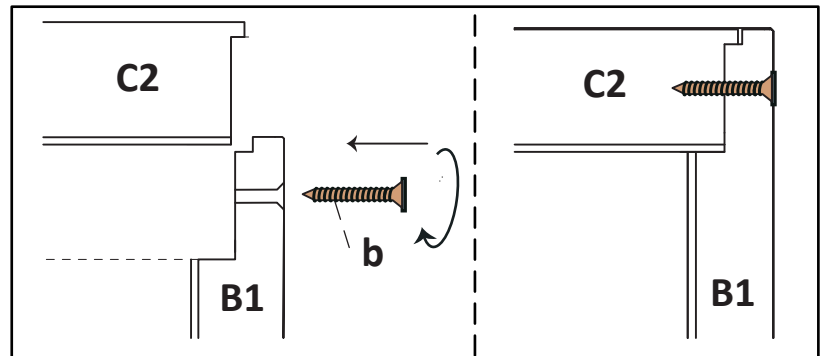
Step 2. Lift the Ceiling module (C2) on top of the Side modules (B1 & B2) and drive in screws "b" to secure the side modules.

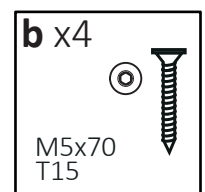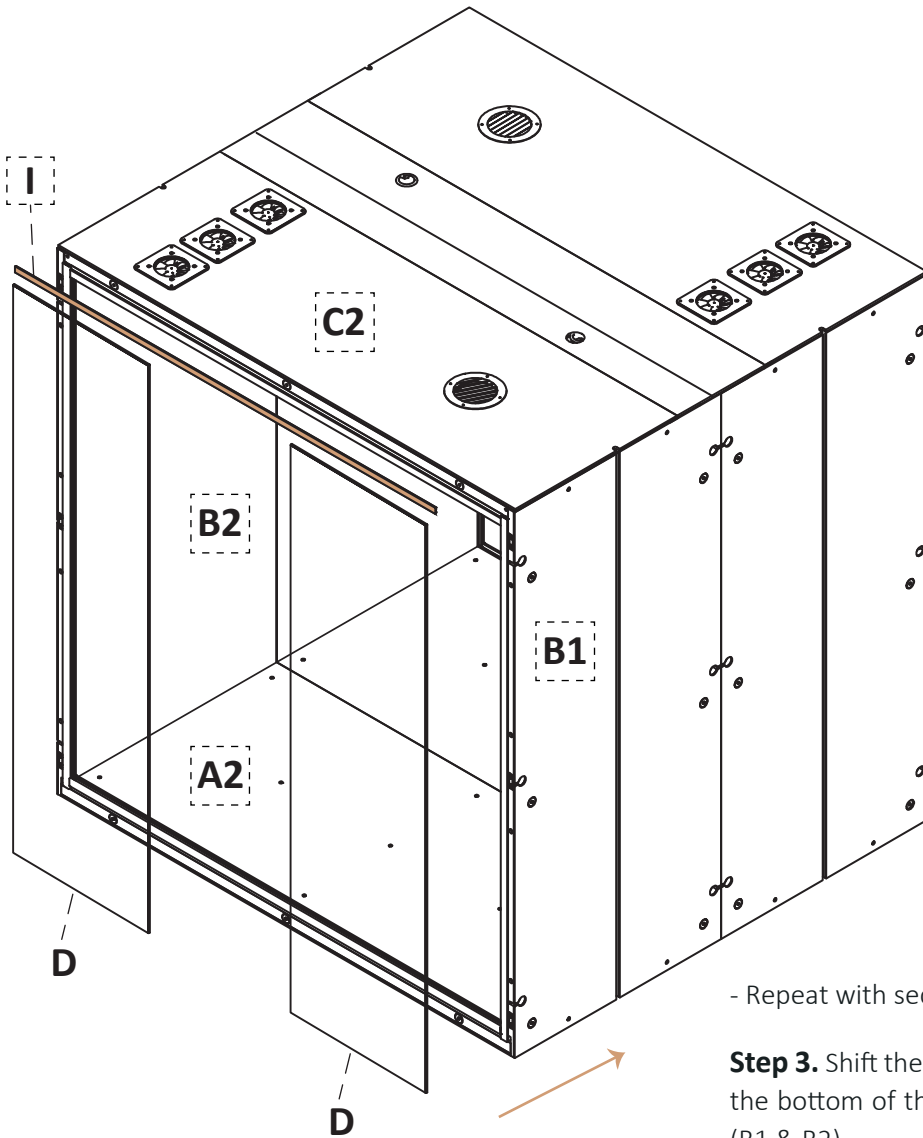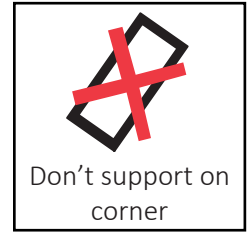**Step 2.** Connect the electrical fittings and place the fittings into the Ceiling module (C2)

d x2

2100mm

b x4

M5x70
T15

silen

10. Back Glass Panel Assembly

I

C2

B2

B1

A2

D

D

Don't support on corner
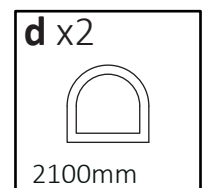
Step 1. Click in profile (I) to the ceiling module (C2) using a rubber mallet and plastic block to secure it.
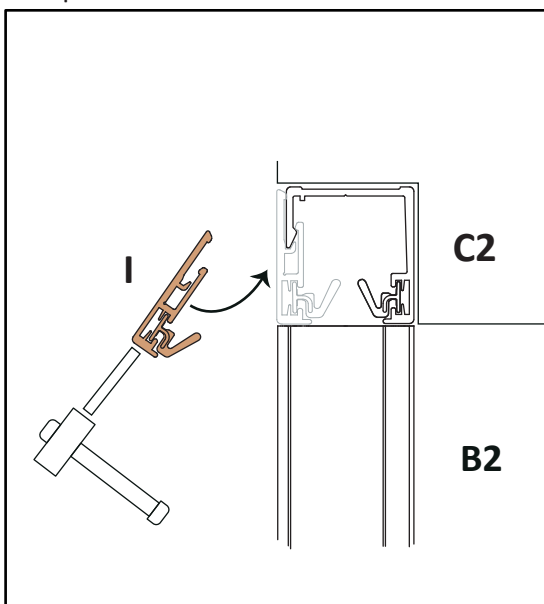
Step 2.
- Lift the glass panel (D) into the top aluminum profile using suction cups,

- Push the bottom of the glass panel (D) towards the back of the cabin,

- Carefully lower the glass panel (D) until it stands on spacers pre-installed in the bottom aluminum profile,
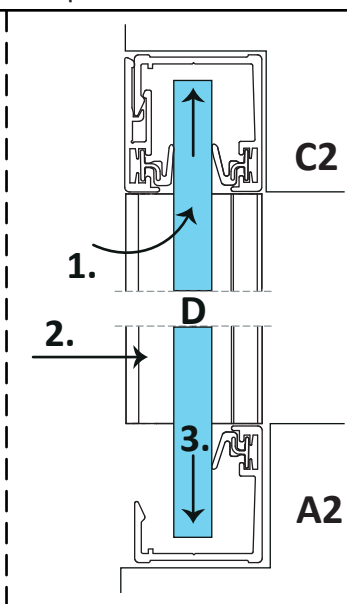
- Repeat with second glass panel on the opposite side.

Step 3. Shift the glass panels (D) right/left until they reach the bottom of the aluminum profile on the side modules (B1 & B2).
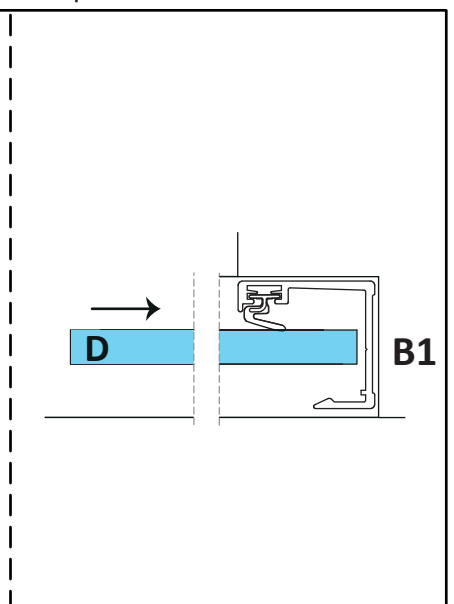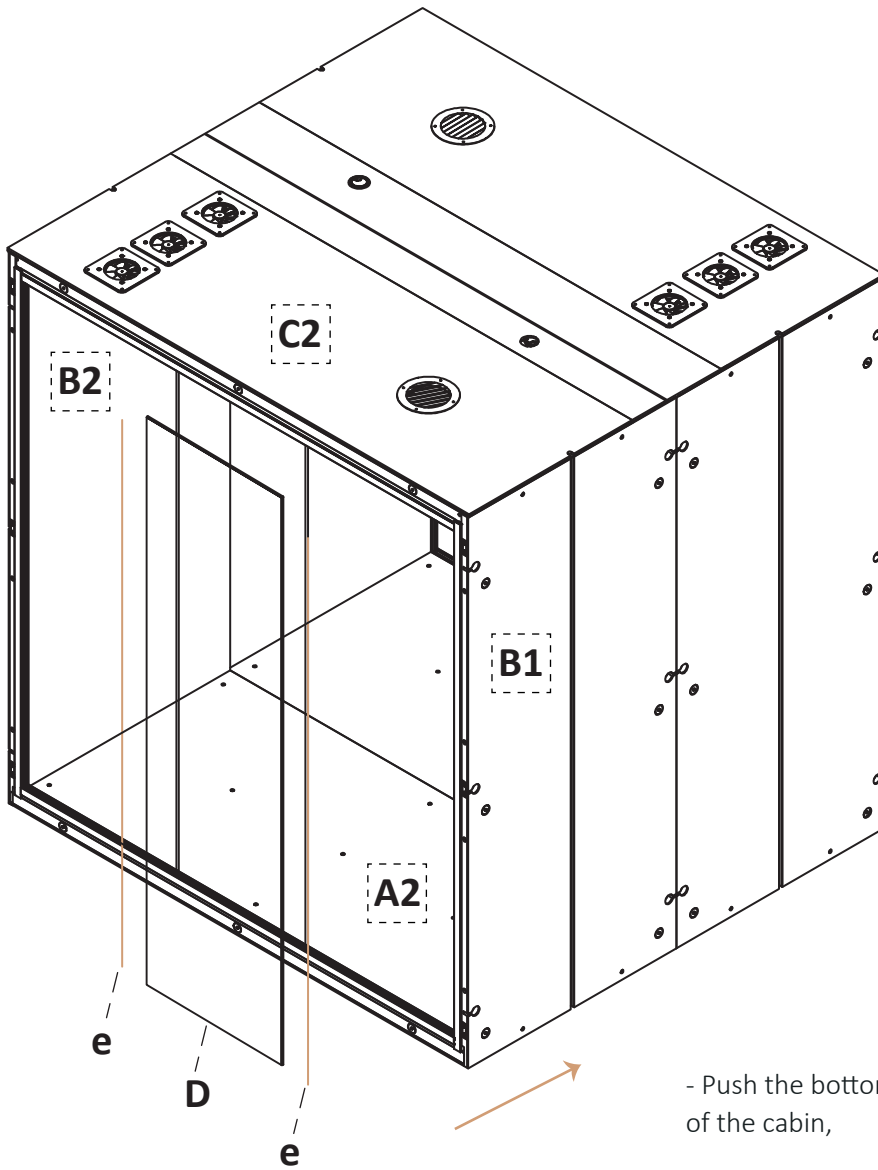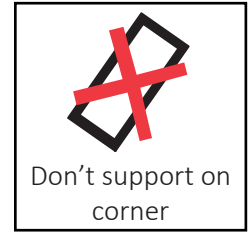
Step 1.

I

C2

B2

Step 2.

1.

2.

3.

C2

D

A2

Step 3.

D

D

B1

silen

11. Back Glass Panel Assembly

Don't support on corner

Step 1. Carefully clean the visible edges of previously installed glass panels with solvent based solution to remove any residue. Remove the glue covering strip from glass-glass seal "e" from only one side and attach it to the edge of glass panel in full length.

Note! Make sure to leave the opposite glue covering strip on the glass-glass seal "e".
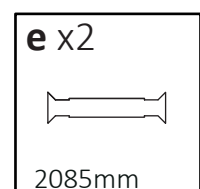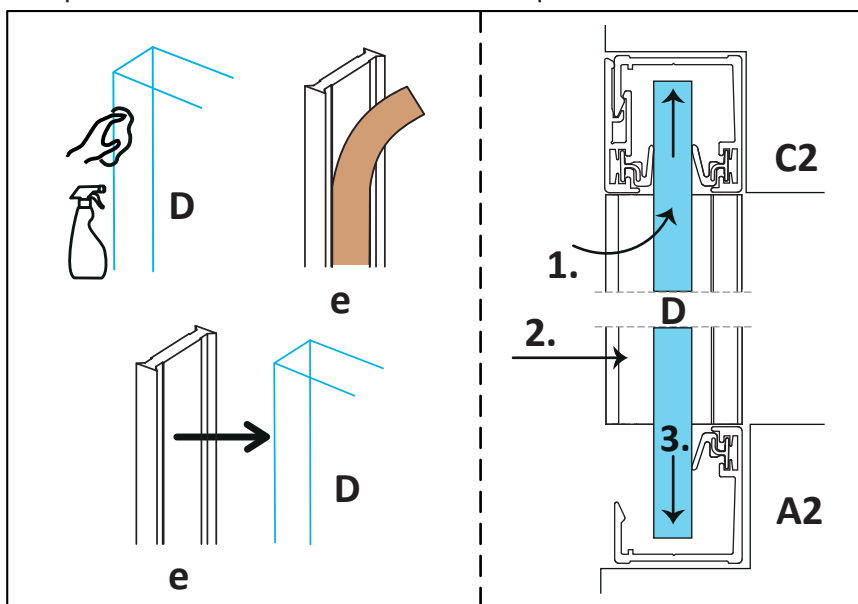
Step 2. Clean the vertical edges of glass panel (D) with solvent based solution to remove any residue, then Lift the glass panel (D) into the top aluminum profile using suction cups,

- Push the bottom of the glass panel (D) towards the back of the cabin,
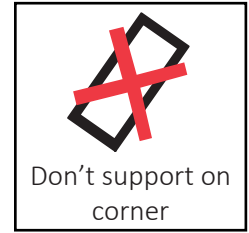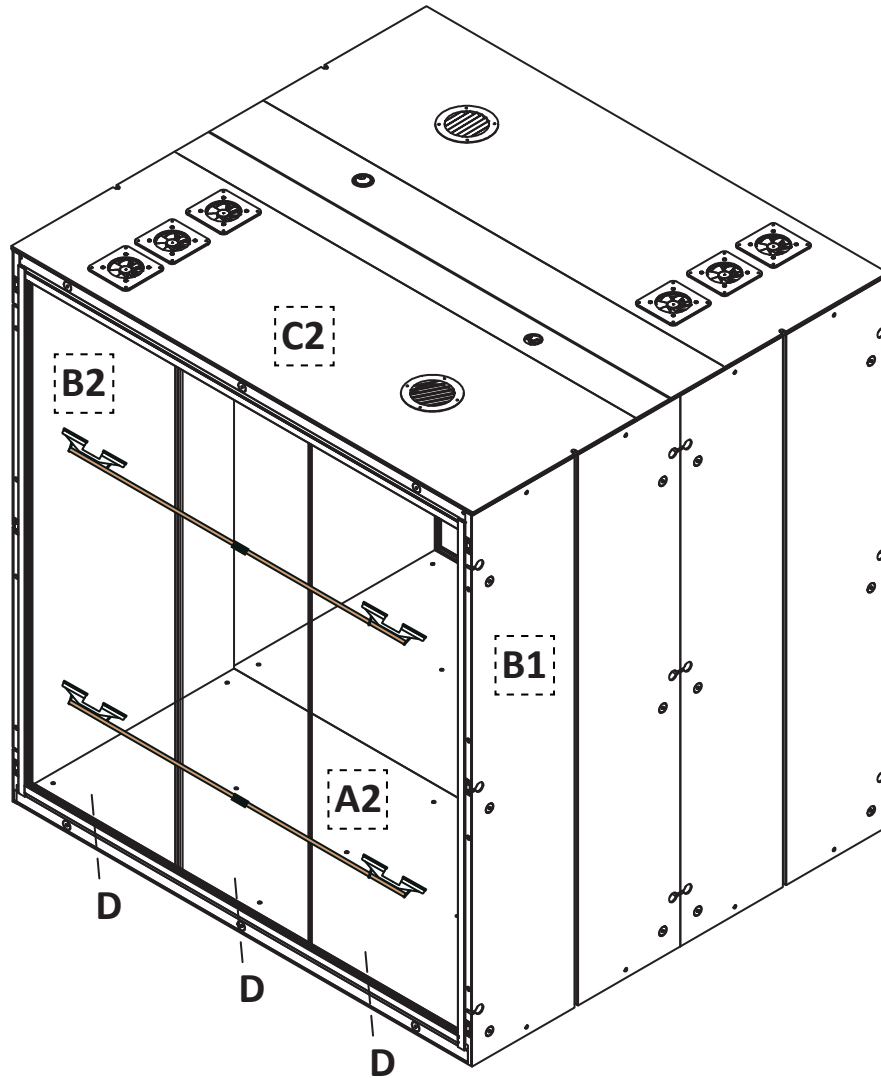
- Carefully lower the glass panel (D) until it stands on spacers pre-installed in the bottom aluminum profile.
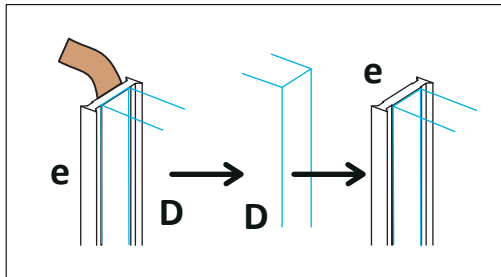
Step 1.

Step 2.

e x2

2085mm

silen

12. Back Glass Panel Assembly

Don't support on corner

C2
**B2**
**B1**
A2
D
D
D

Step 1.

e
e
D   D

Step 1. Remove the remaining glue covering strips from previously attached glass-glass seals "e",

Step 2. Attach four suction cups on the side glass panels (as shown on schematic). Place ratcheting straps between the top and bottom suction cups and tighten until all panels are fixed to the glass-glass seals while making sure the glass panels are on the same plane to one another.
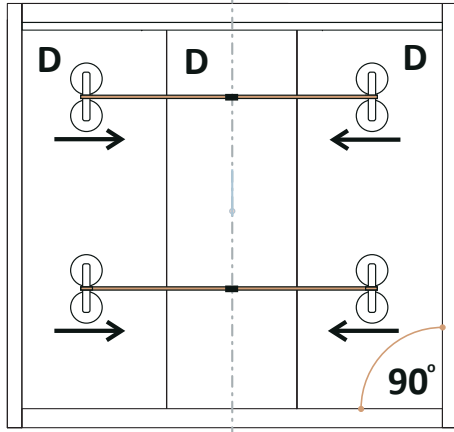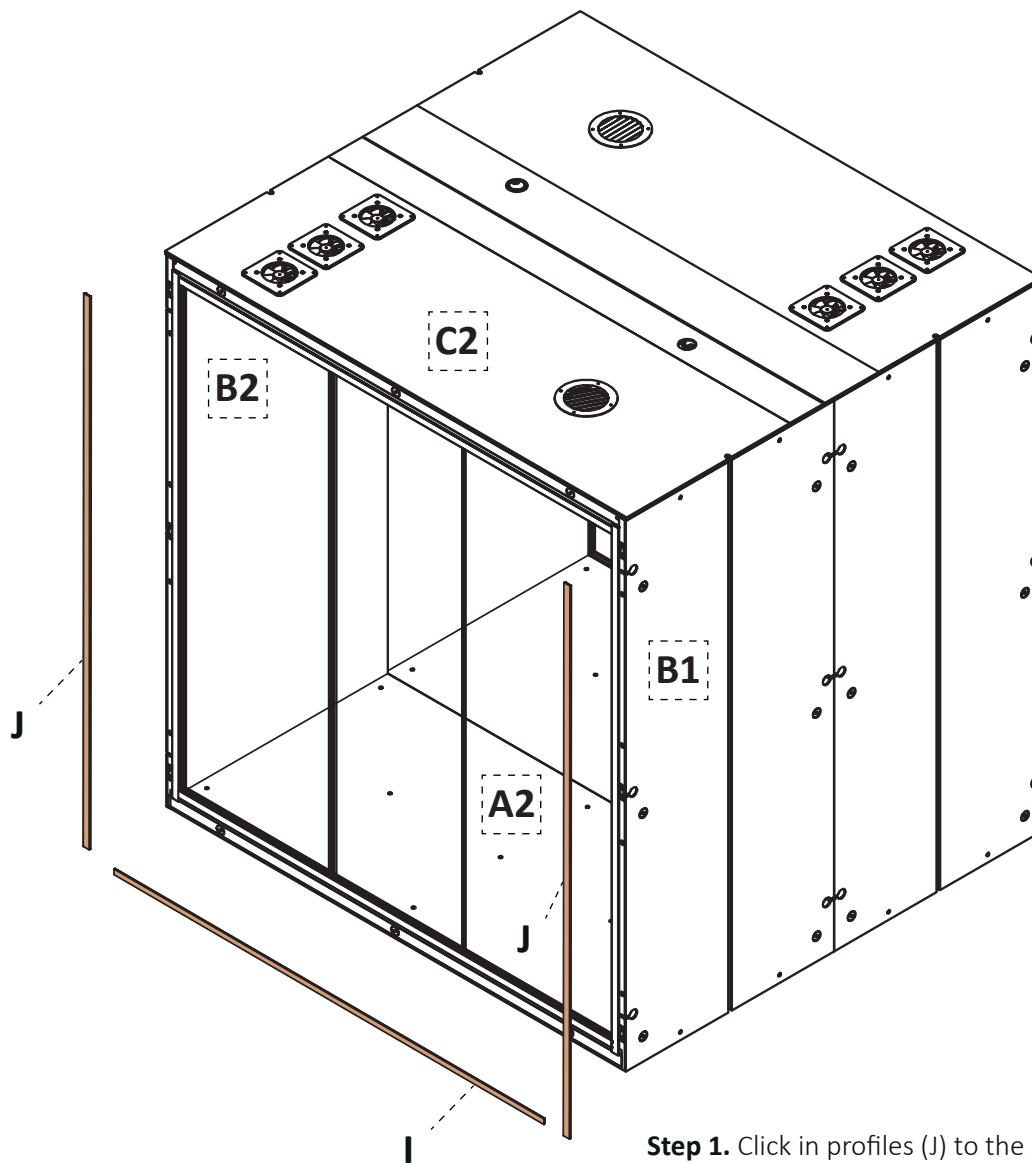
Note! Make sure the side module and floor module are perpendicular to each other.

Step 2.

D   D   D

90°

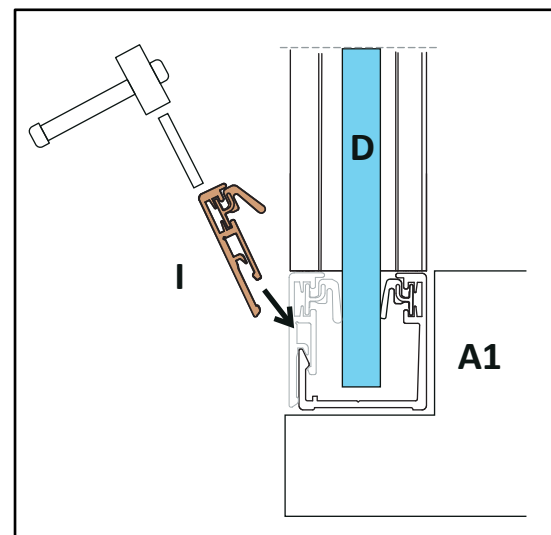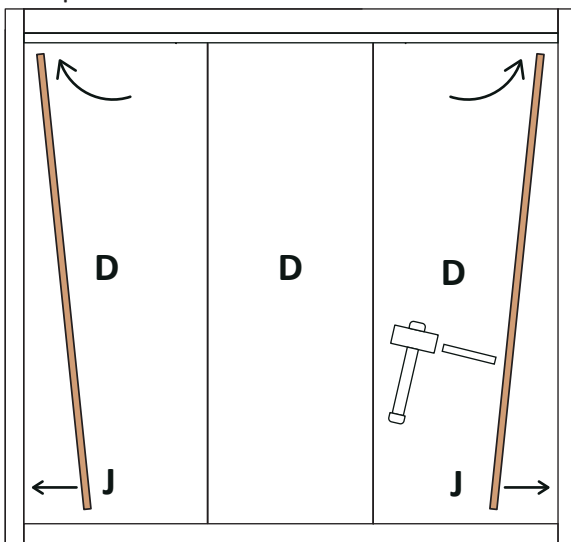D   e   D   e   D

NB!

silen
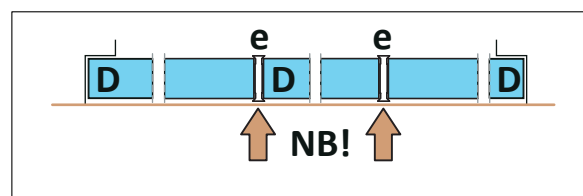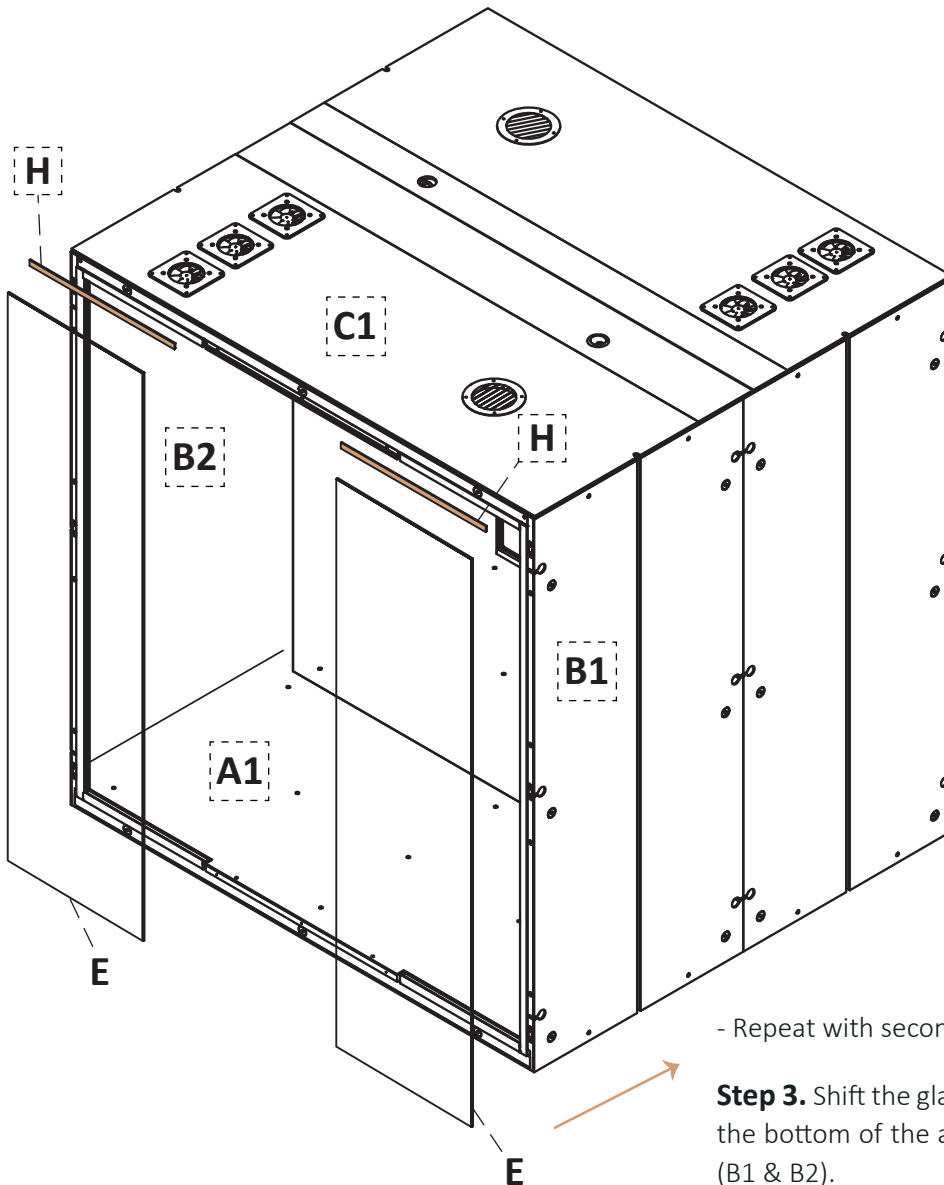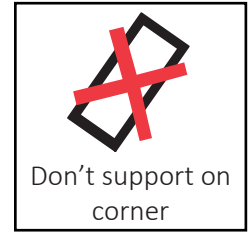
13. Profile Assembly

Step 1. Click in profiles (J) to the side modules using a rubber mallet and plastic block to secure it.

Step 2. repeat the process with profiles (I) on Floor module.

Step 2.

silen

14. Front Glass Panel Assembly

Don't support on corner

Step 1. Click in profiles (H) to the ceiling module using a rubber mallet and plastic block to secure it.

Step 2.
- Lift the glass panel (E) into the top aluminum profile using suction cups,

- Push the bottom of the glass panel (E) towards the back of the cabin,

- Carefully lower the glass panel (E) until it stands on spacers pre-installed in the bottom aluminum profile,
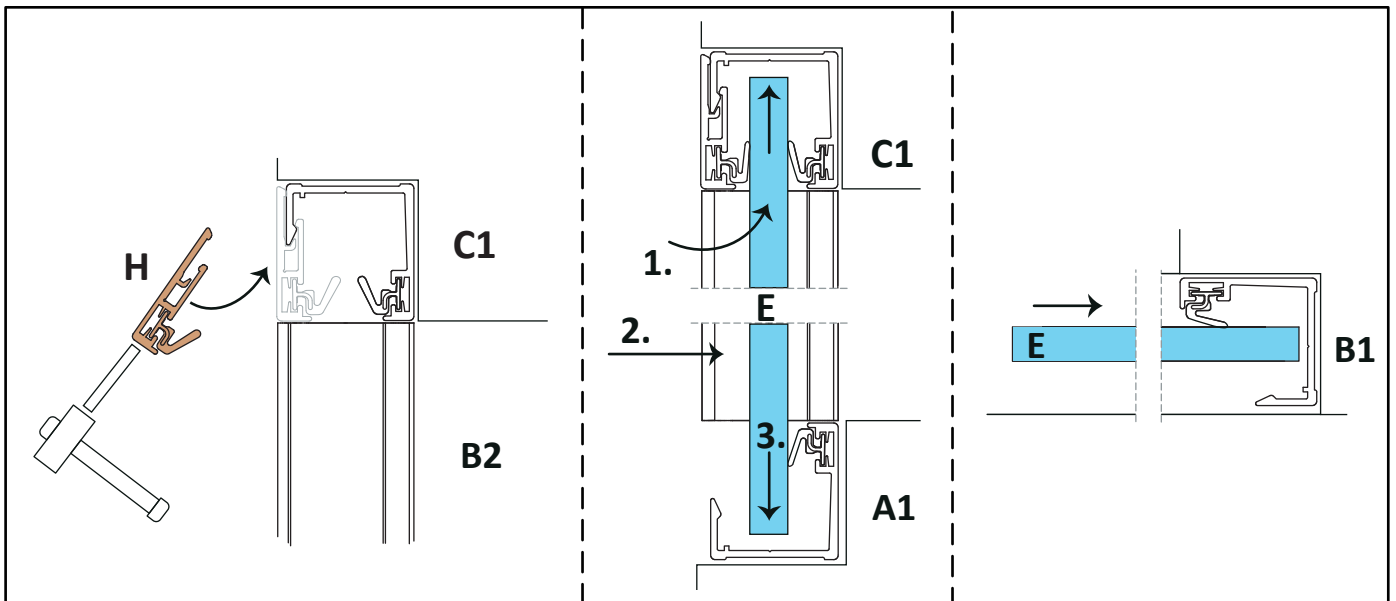
- Repeat with second glass panel on the opposite side.

Step 3. Shift the glass panels (E) right/left until they reach the bottom of the aluminum profile on the side modules (B1 & B2).
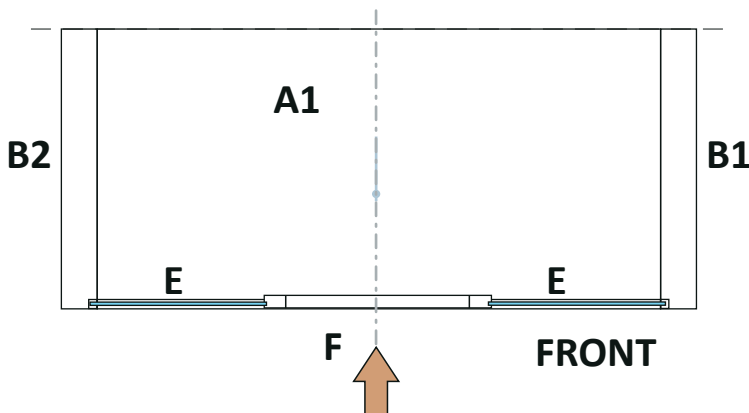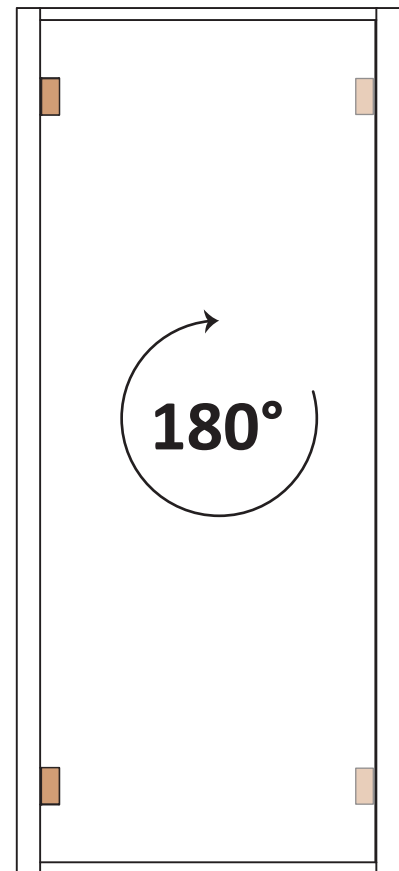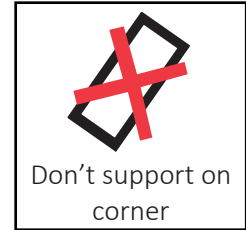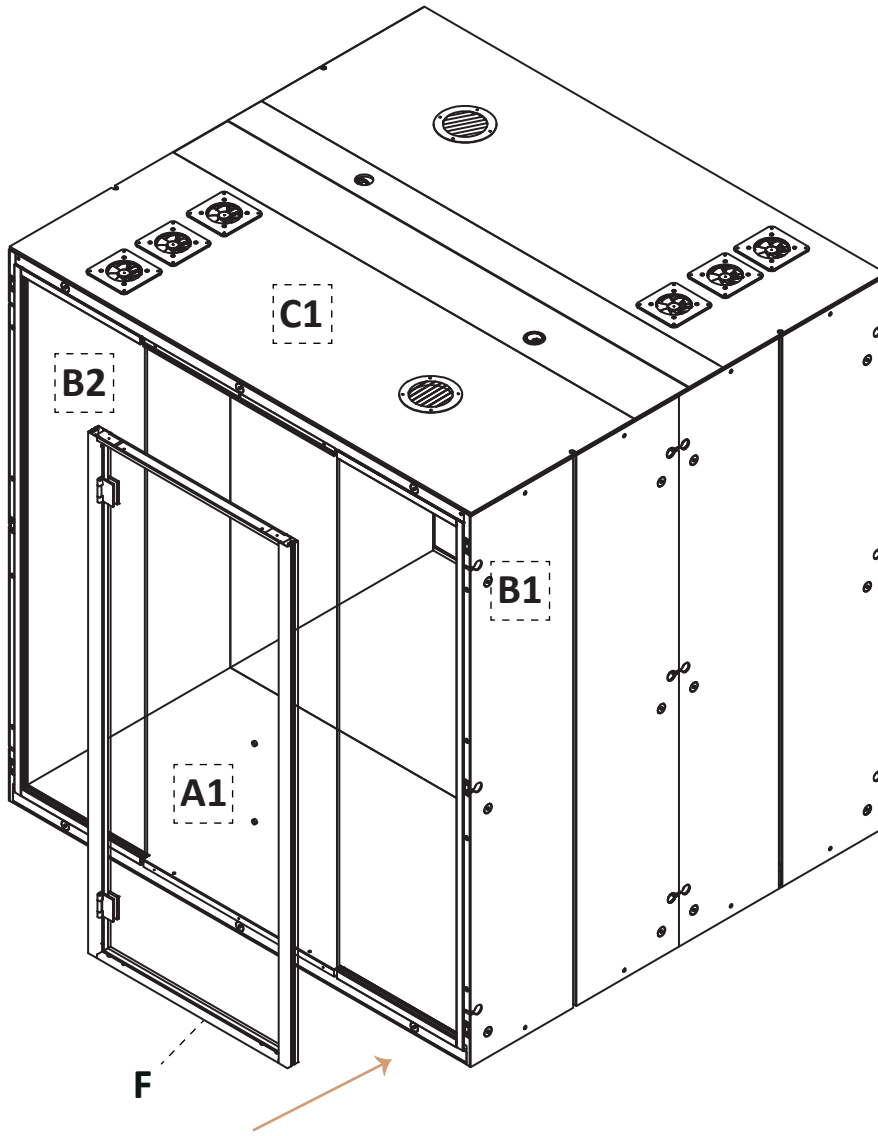
Step 1.

Step 2.

Step 3.

silen

15. Door Frame Assembly

Don't support on corner

C1

B2

B1

A1

F

180°

Note! To change the door handedness rotate the Door frame (H) 180°

A1

B2

B1

E

E

F

FRONT

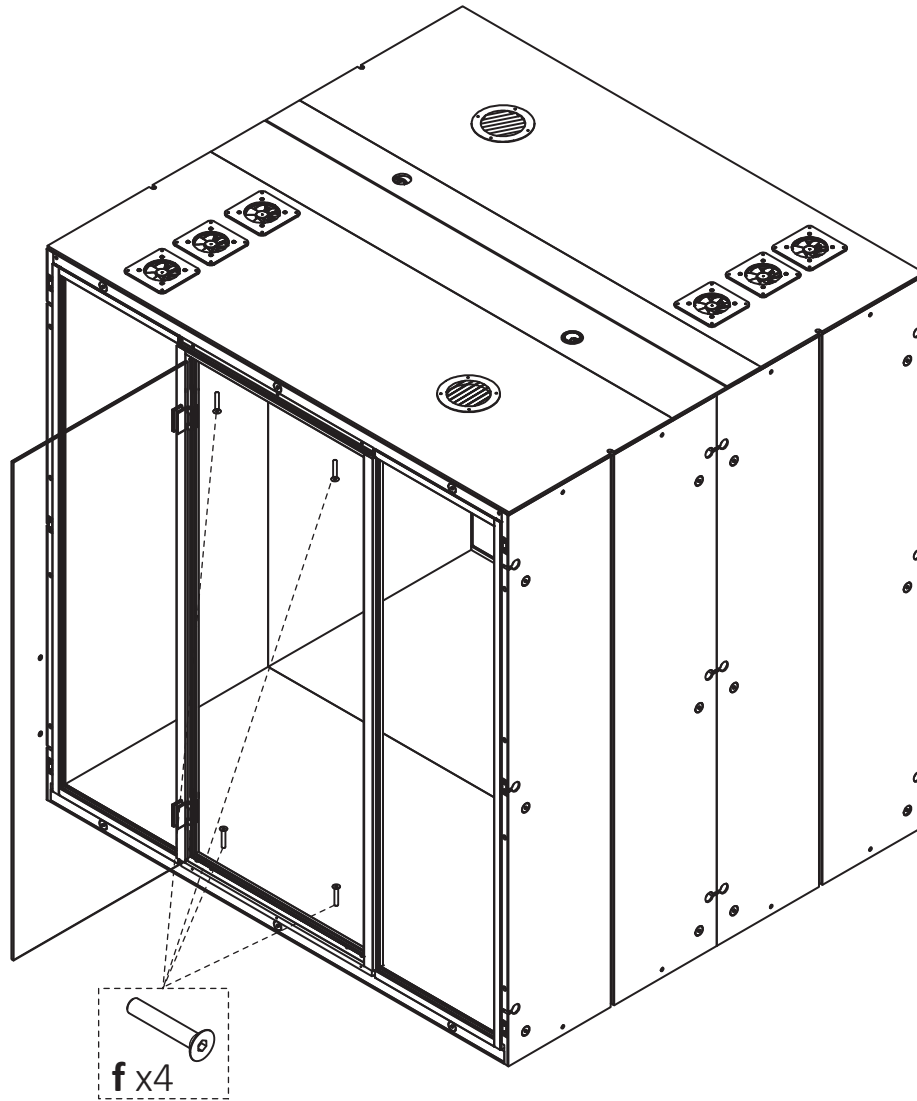silen

16. Front Glass Panel Adjustments
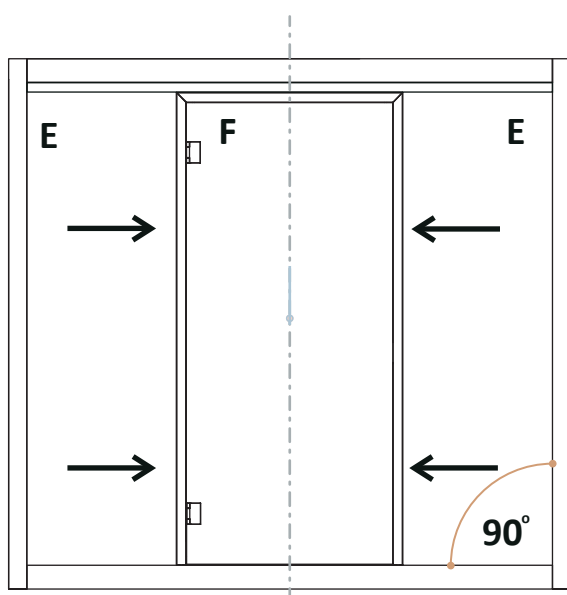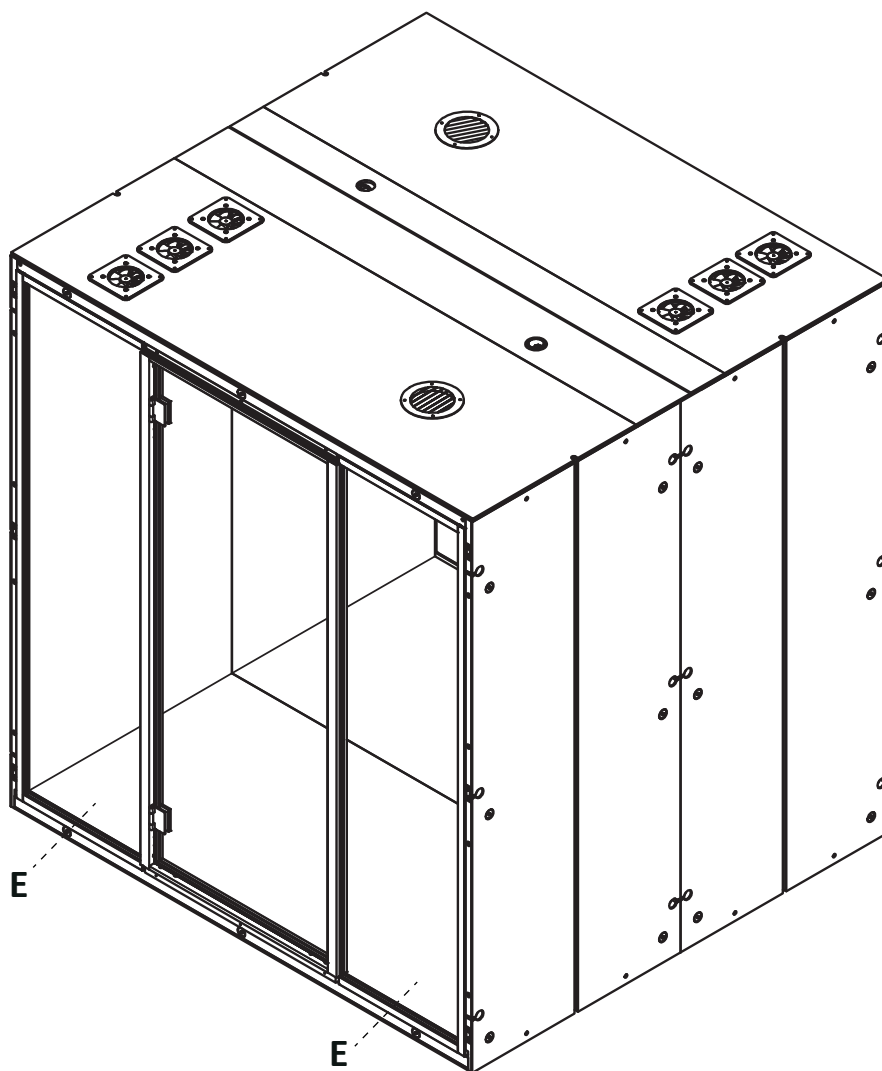
Push the front glass panels (E) firmly towards the door frame until both panels are slid into the door frame profiles.

Note! Make sure the side and floor module are perpendicular to each other
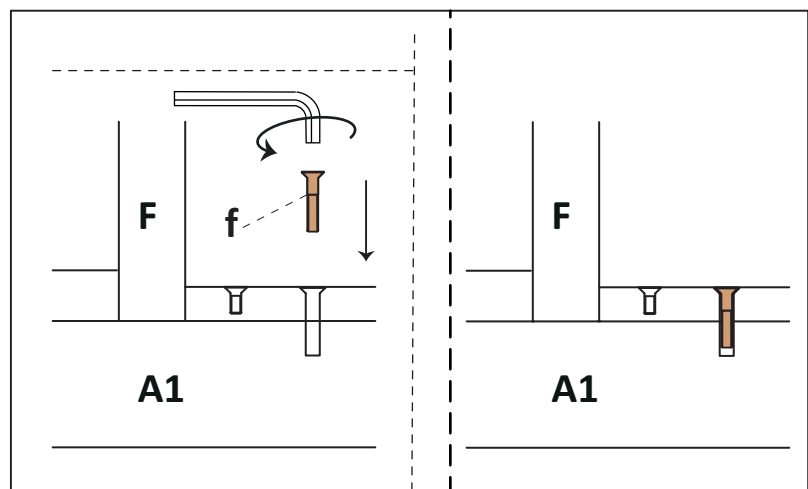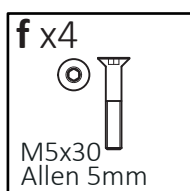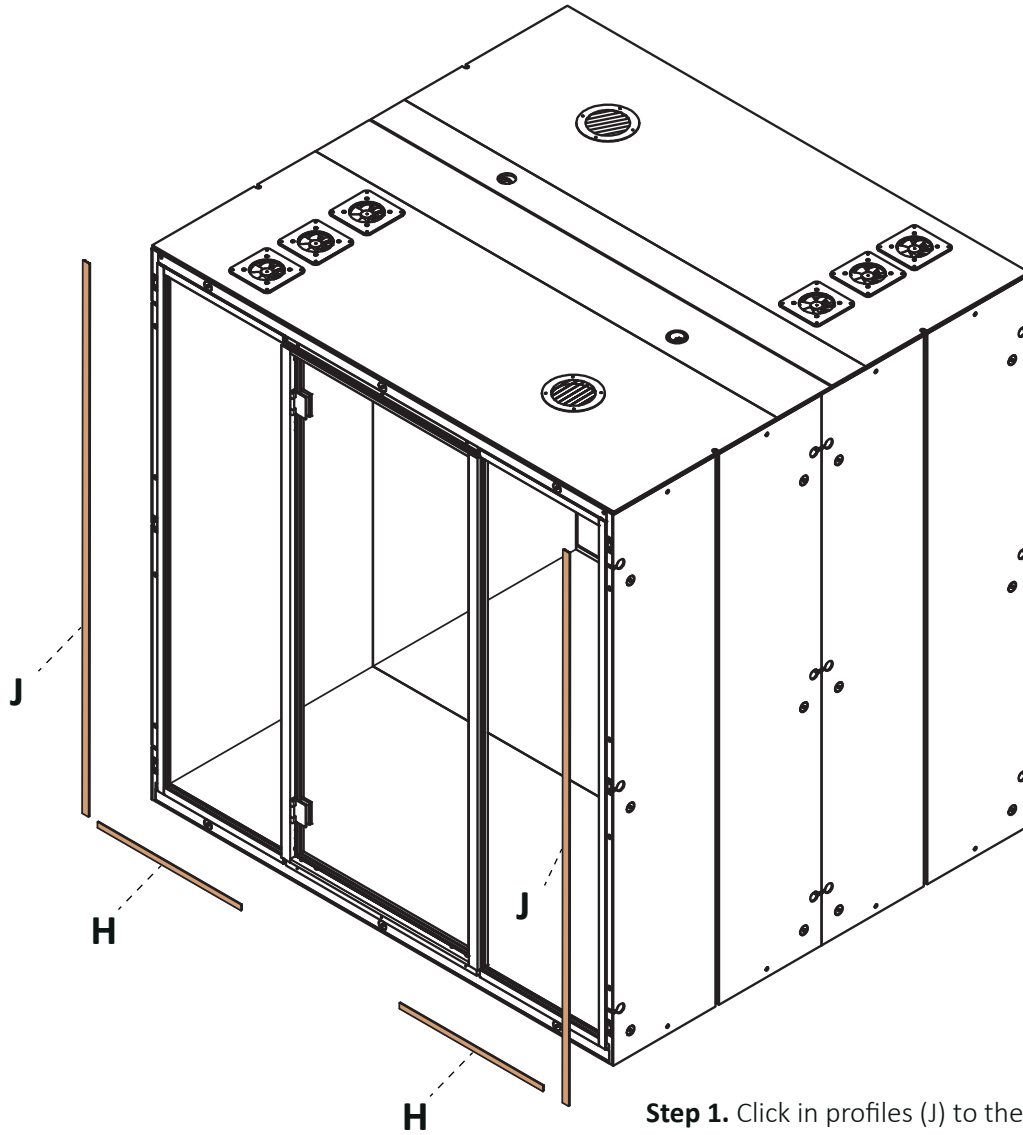
silen
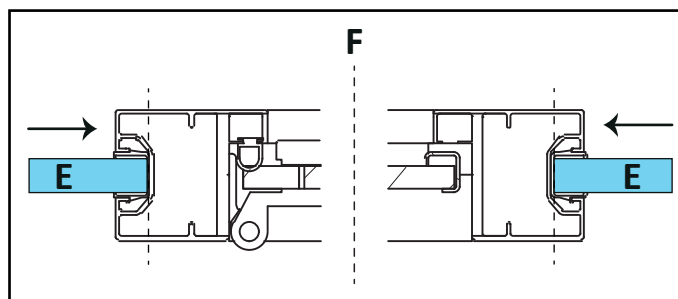
17. Door Frame attachments

f x4

Drive in screws "f" to attach the Door frame (H) to the Chatbox

Note! Door must be in "open" position for assembly.

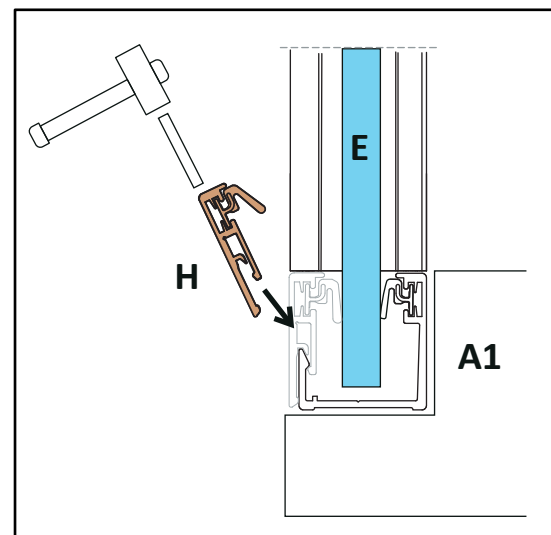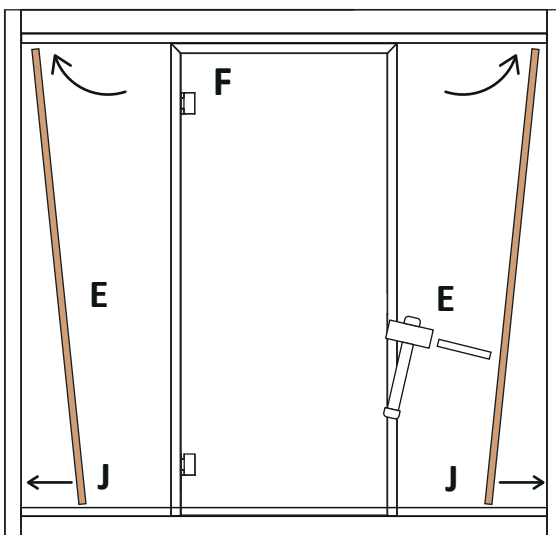**f** x4

M5x30
Allen 5mm

F   **f**
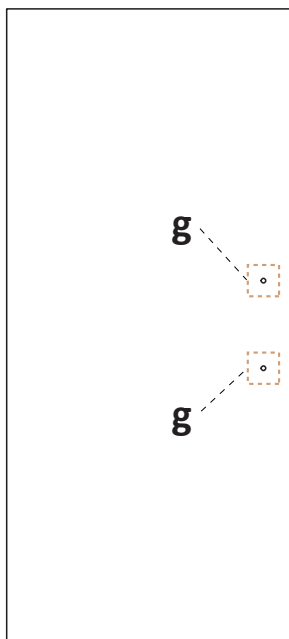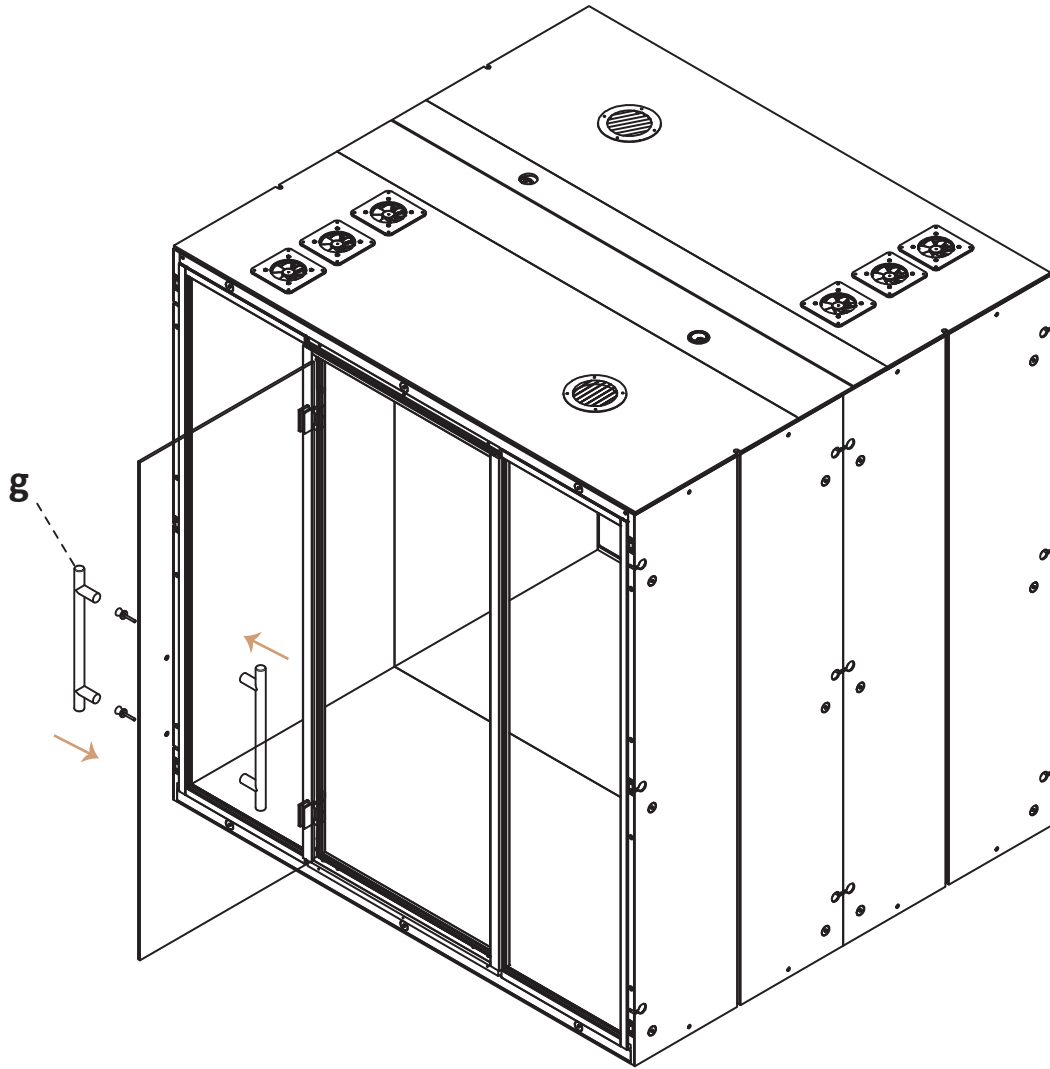
A1

F

A1

silen

18. Profile Assembly

Step 1. Click in profiles (J) to the side modules using a rubber mallet and plastic block to secure it.
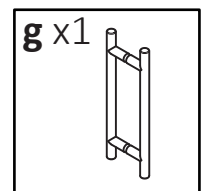
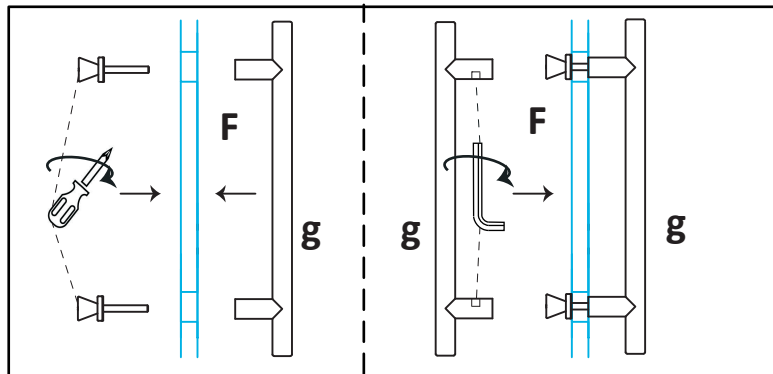**Step 2.** repeat the process with profiles (H) on Floor module.
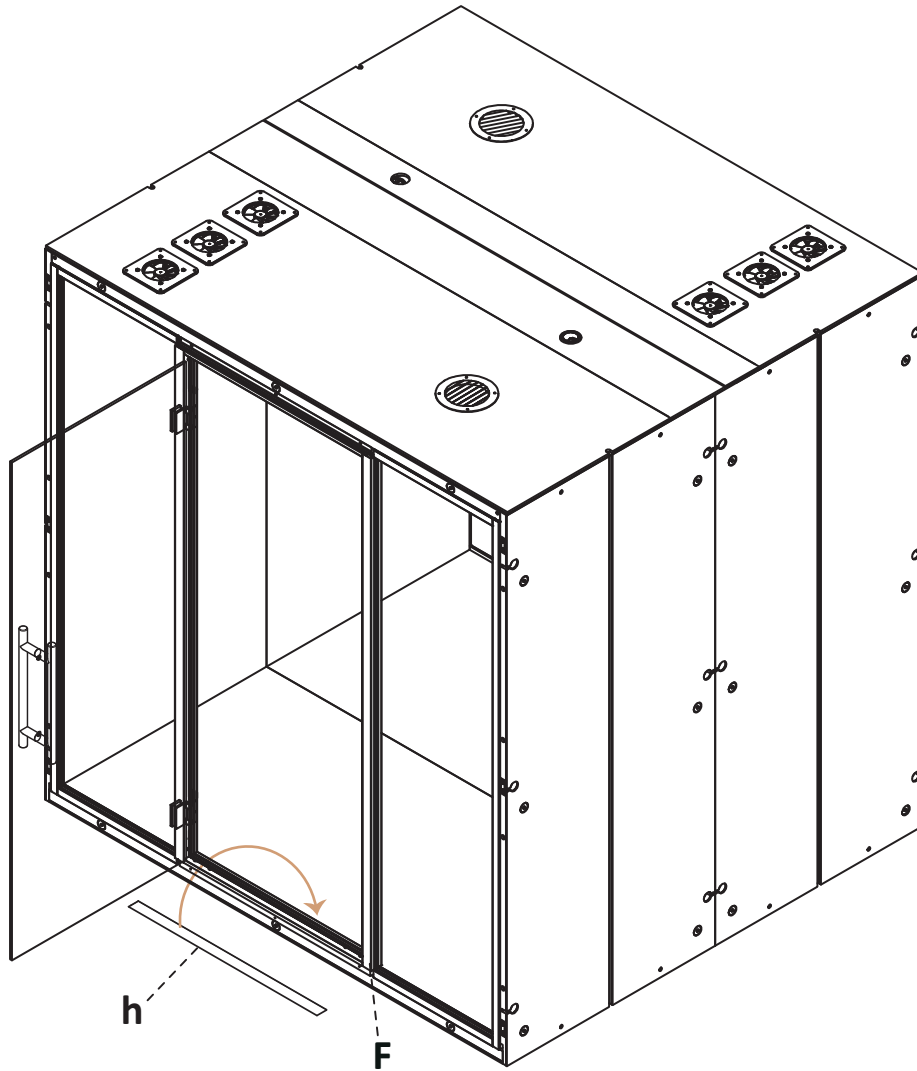
silen

19. Door Handle Assembly

Step1. Place the Door handle "g" on the Door glass (F) and secure it with the provided handle set attachments.

g x1

Step 2. Place the second half of the handle on top of the attachments and secure the bolts with an allen key.
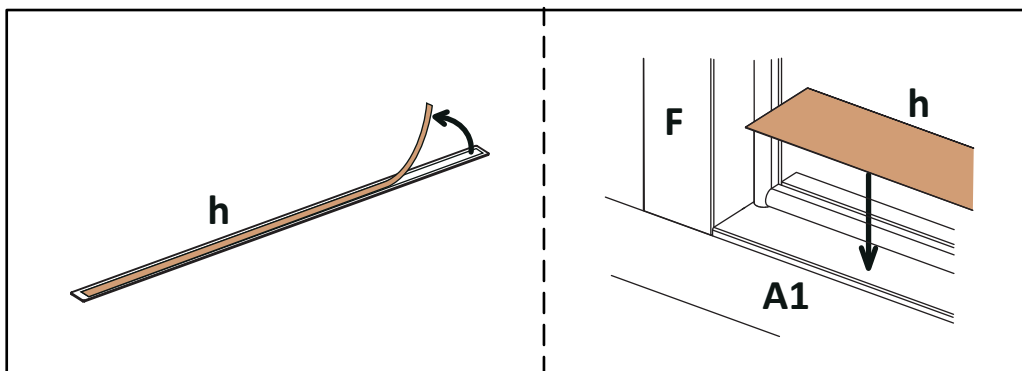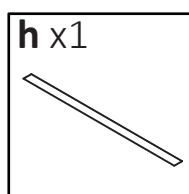

F   F
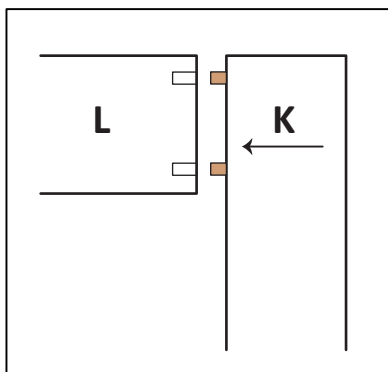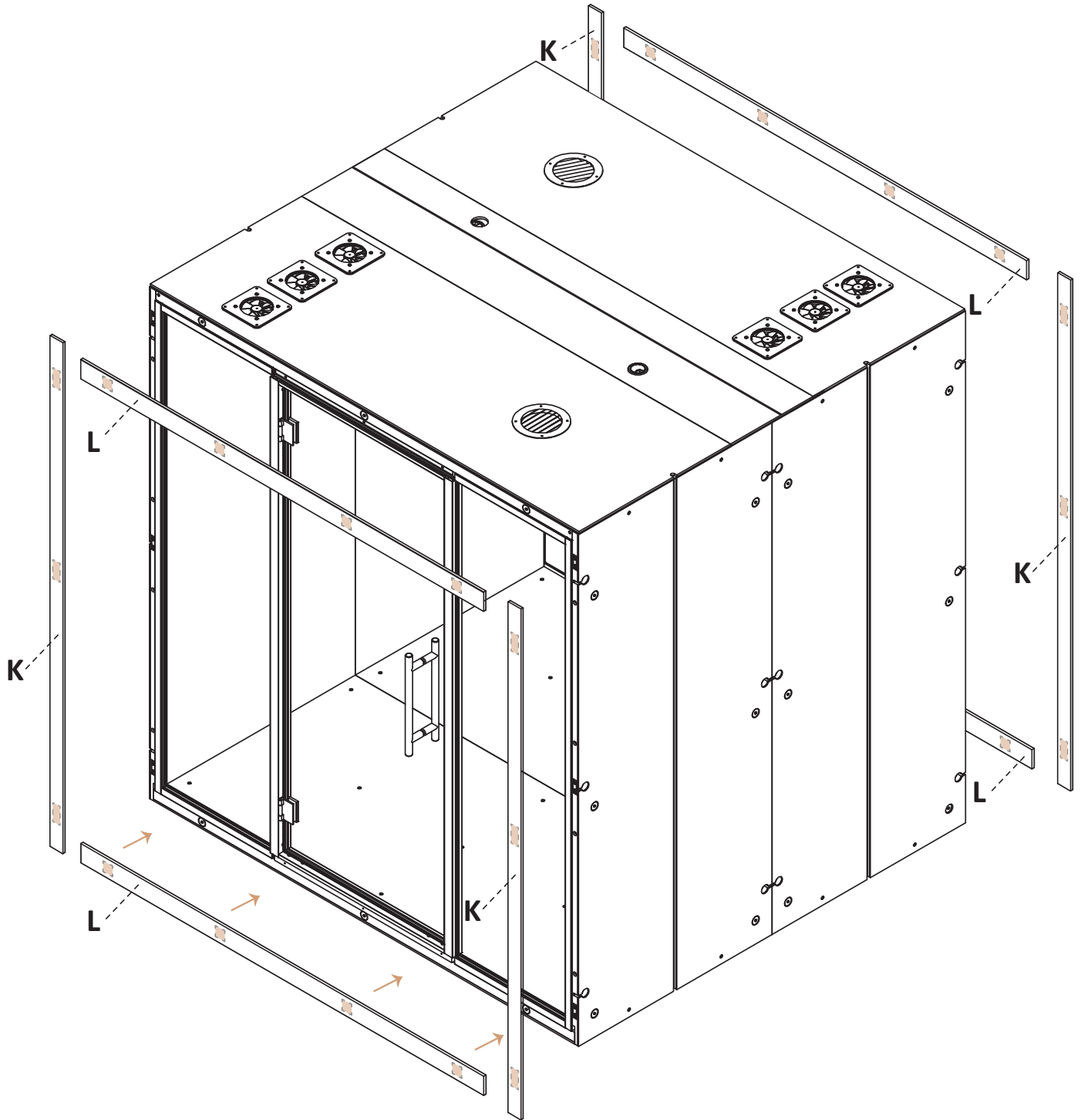
g   g   g

silen

20. Door Threshold Assembly

Step1. Remove protection tape from decorative door threshold "h"

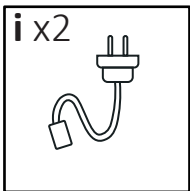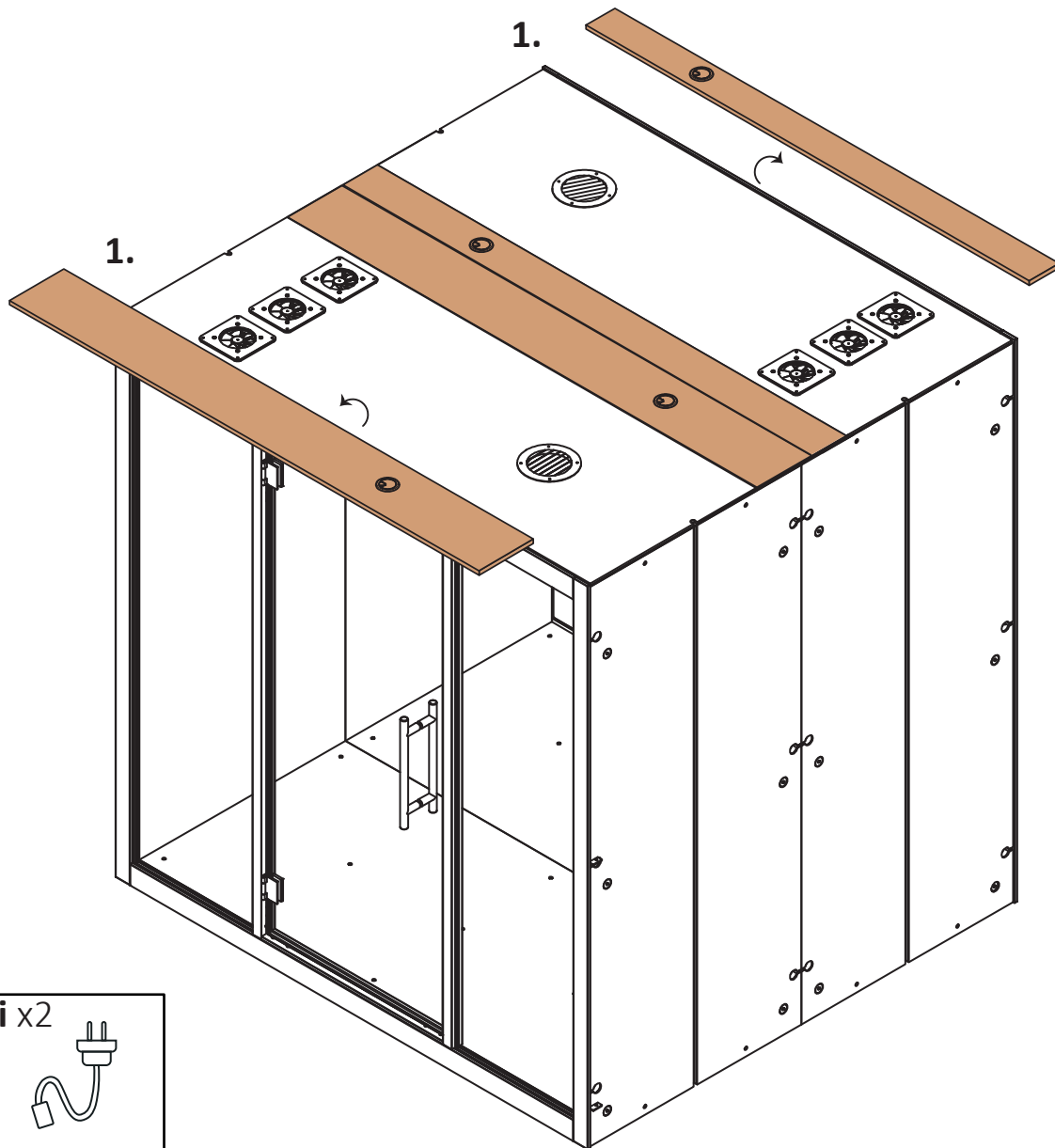**Step 2.** Attach threshold with glue covered side to door frame (F).

h x1

silen

21. Covering Trim Assembly

Attach covering trims (L) on the front/back side of floor modules (A1 & A2) and ceiling modules (C1 & C2).

Attach covering trims (K) on the front/back side of side modules (B1 & B2) and connect them with pins attached to trims (L)
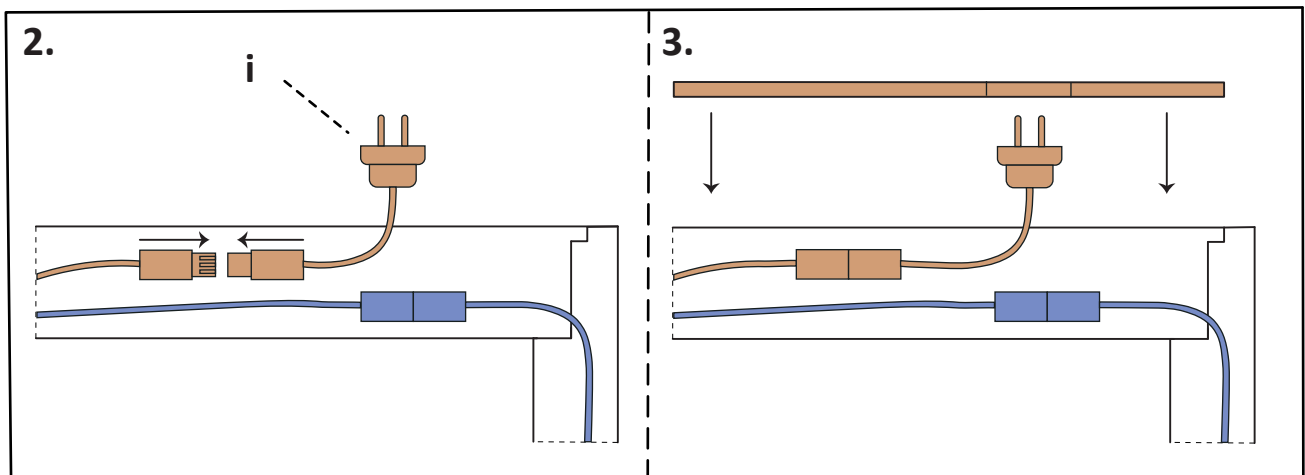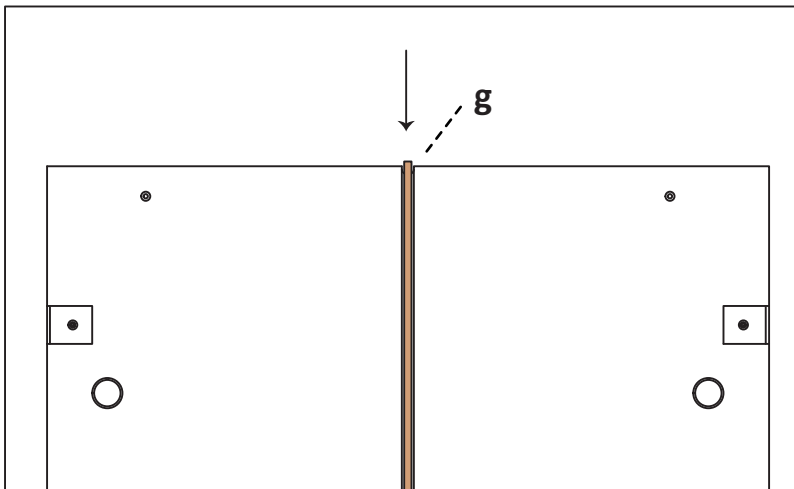
silen

22. Connecting eletrical fittings
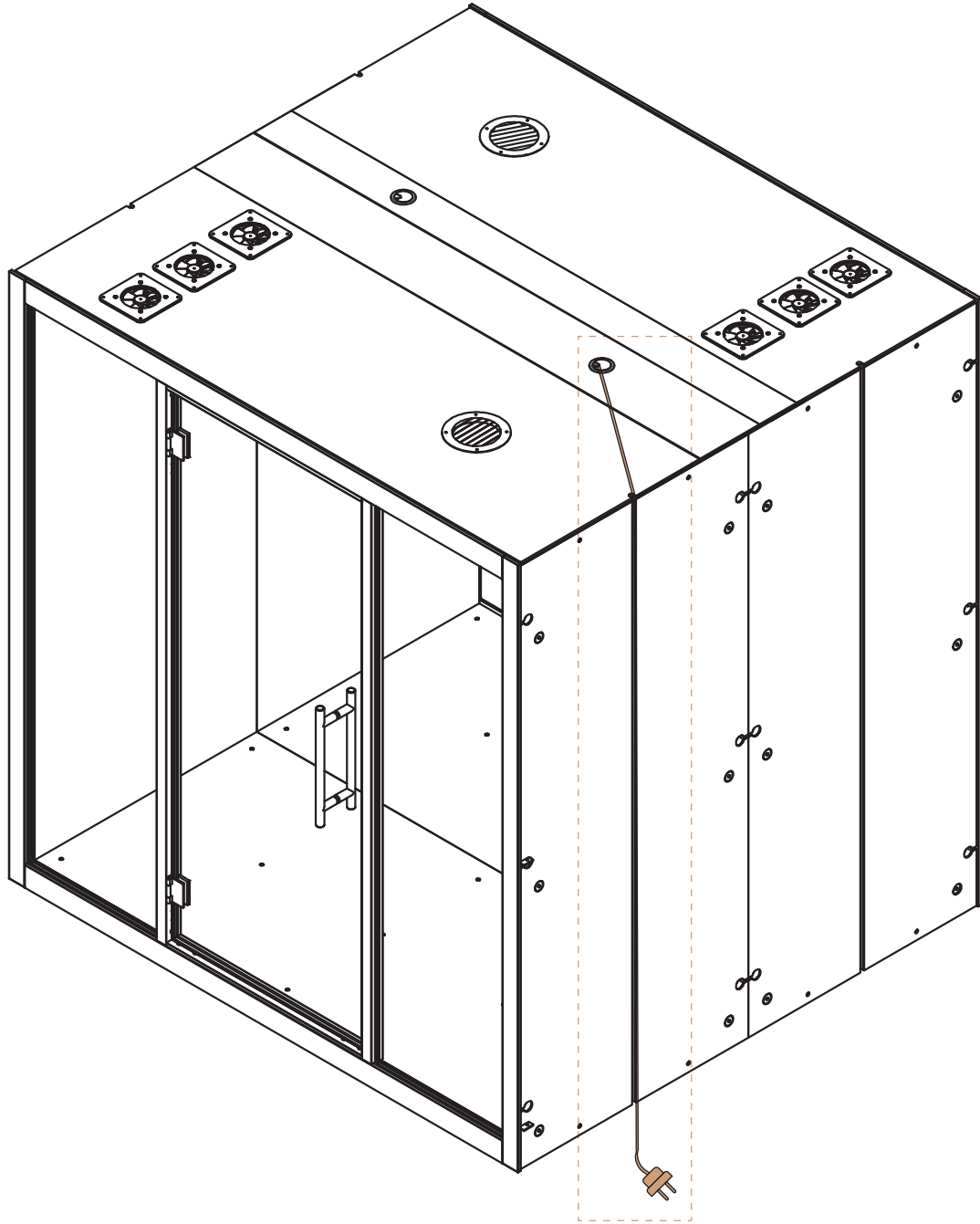
1.

1.

i x2

■ *- Powercord connection*

■ *- Side panel (table socket) connection*
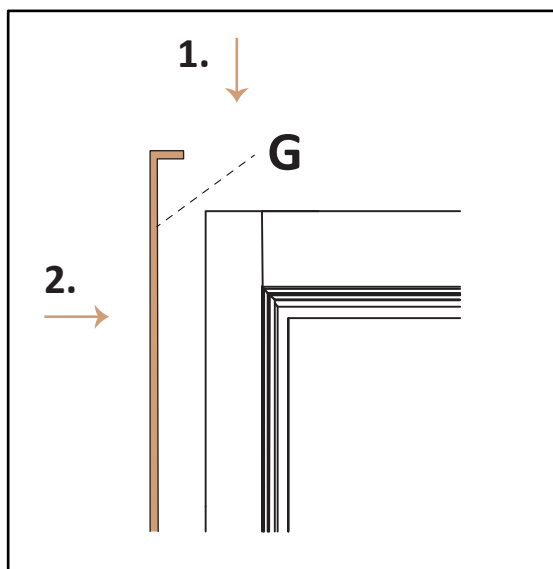
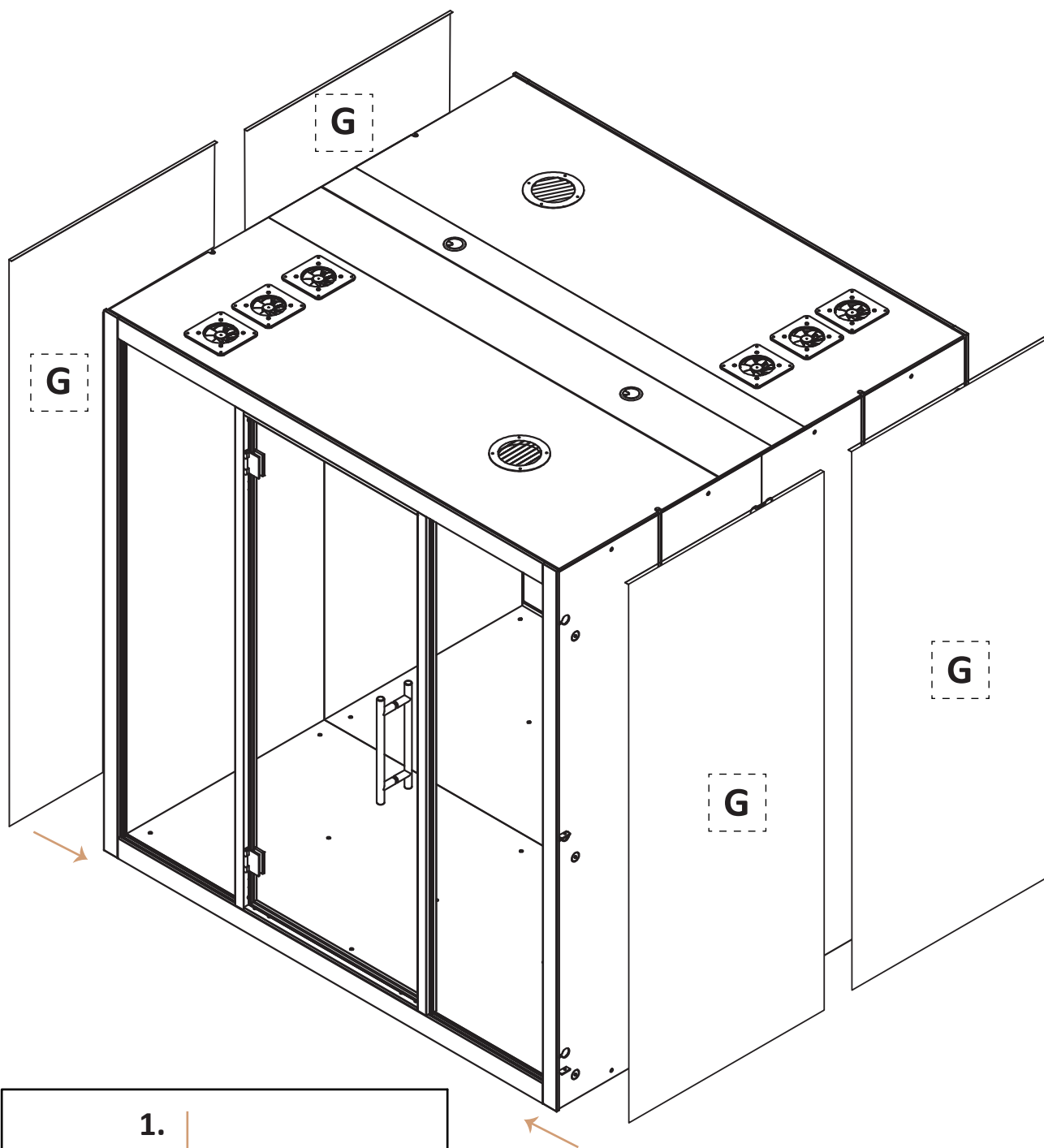Remove the Cover plate from Ceiling modules (C1 & C2) to expose electrical fittings. Connect Power chord "i" and return Cover plate.

2.

i

3.

silen

Optional. Power chord positioning

g

silen

23. Covering plate Assembly

1.

2.

G

Attach the Covering plates (G) by placing them first on top of the Chatbox and then slowly let the magnets pull the side panel to it's place.

silen